taking the pressure out of fluid flow calculations



685

pressure drop

Verification of Calculation Results For Compressible Flow

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Introduction



Pipe Flow Gas Pressure Drop is a software application that calculates the pressure drop for gas flow in a pipe. Friction losses are calculated using specialist compressible isothermal flow equations. The pressure drop in the pipe is affected by items such as the internal roughness of the pipe material, internal pipe diameter,

length of pipe, gas flow rate, pressure at the start of the pipe, and gas density at the entry condition.

The gas pressure drop calculations produced by the Pipe Flow Gas Pressure Drop software can be verified by comparison against published results data for compressible gas systems. The information in this document provides a general description of a published problem, the **Reference Source**, the **Published Results Data**, the **App Results Data** and a commentary on the results obtained for pressure drops, flow rates, diameter sizes and pipe lengths.

For each of the calculation problems detailed in this document, the results data produced by the **Pipe Flow Gas Pressure Drop software compares well with the published results data.**

Calculations

Fluid Properties for the pressure condition at the start of each pipe are calculated from the user defined fluid data using the **Ideal Gas Law** plus any specified **Compressibility Factor Z** to establish the density of the gas.

Ideal Gases are considered to be perfectly elastic. Ideal gases follow Boyle's Law & Charles's Law thus the gas density at various points in the system can be calculated using these equations.

Real Gases behave according to a modified version of the ideal gas law. The modifying factor is known as the **Gas Compressibility Factor Z.** Where natural gas pressures are higher than 115 psi.a (800 kPa.a) the gas compressibility factor may not be close to 1.00, so it can be advisable to use a gas compressibility factor based on the pressure in the pipe.

There are different methods that can be used to calculate a gas compressibility factor for a specific pressure condition. The California Natural Gas Association (CNGA) method provides such a calculation for natural gas. The Pipe Flow Gas Pressure Drop software includes the option to automatically use the CNGA method to determine the natural gas compressibility for the average conditions in each pipe. The CNGA factor is then applied when calculating the gas flow rate using a specific Isothermal Flow Equation that allows for gas compressibility. The CNGA compressibility factor is only applicable to natural gas and is not applicable to other gases such as air etc.

The General Fundamental Isothermal Flow Equation (sometimes known as just the General Flow equation or the Fundamental Flow equation) provides perhaps the most universal method for calculating isothermal flow rates, however it relies on the inclusion of an accurate friction factor. The Pipe Flow Gas Pressure Drop software calculates an accurate friction factor using the Colebrook-White equation.

In addition to the **General Flow Equation**, Pipe Flow Gas Pressure Drop provides the functionality to allow calculations based on alternative equations such as:

The Complete Isothermal Flow Equation (as defined in Crane Technical Paper 410),

The AGA Isothermal Flow Equation,

The Weymouth Isothermal Flow Equation,

The Panhandle A Isothermal Flow Equation,

The Panhandle B Isothermal Flow Equation.

The IGT Isothermal Flow Equation.

Each of these equations can be used to calculate isothermal flow rates in pipes. Most of these equations use a Pipeline Efficiency factor (instead of a friction factor) and a Compressibility Factor. The software allows the user to specify the factors that are used in the calculations.

Software Releases

The Pipe Flow Gas Pressure Drop App is currently available only on iOS (Apple Mobile Devices).

Pipe Flow Software produces a range of different software applications for calculating flow rates and pressure losses in pipe systems, including our premier Pipe Flow Expert software for Windows, which is used to design energy efficient piping and pumping systems.

Pipe Flow Software programs are used by engineers in over 100 countries worldwide.

We have clients in a variety of industries including aerospace, chemical processing, education, food and beverage, general engineering, mining, petrochemical, pharmaceutical, power generation, water distribution, and wastewater processing.

Case 01: Air Pipeline Pressure Loss

Reference: Fluid Mechanics and Hydraulics, 3rd Ed, 1994, McGraw-Hill; R. V. Giles, J. B. Evett PhD, C. Liu, page 238, Example 11.2

Gas Pressure Drop App: Find_Pressure_Case_01_Air_Pipeline_Pressure_Loss.pfwp

Calculation Problem:

Air at 18 °C flows isothermally through a 300 mm diameter pipe at a flow rate of 0.450 kN/s (equivalent to 45.887 kg/s). The pipe is smooth (friction factor = 0.0080).

If the pressure at the entry point is 550 kPa, find the pressure at a point 200 m downstream.

The calculation method used for the published data was based on the Complete Isothermal equation.

Pipe Flow Gas Pressure Drop Software Calculation Data:

Fluid Ref:	Air at 18 °C, 0.0 kPa.g, Viscosity 0.0181 Centipoise.
Fluid Data:	Software will calculate the compressed gas properties.
Pipe Data:	Internal roughness 0.000001 mm
	Friction factor=0.008014
Flow Rate:	45.887 kg/s (equivalent to 0.450 kN/s).

Calculation Method: Complete Isothermal Flow equation. Standard Atmospheric Conditions: 20°C, 101.325 kPa. Gas Model: Ideal Gas Law.

Commentary:

See the Results Comparison Table below.

The published data and the calculated results compare well.

The published data stated the flow rate as a weight in kN/s rather than as a gas flow at standard conditions. Kg/s = $(kN/s) \times (1000/g)$ where g is acceleration due to gravity, normally 9.80665 m/s², hence a mass flow rate of 45.887 kg/s was used in the Pipe Flow Gas Pressure Drop calculation.

The published data relied on iteration of the downstream pressure value, until it produced an approximate balance when used in the gas flow equation, after which further iteration refinements were stopped.

Data Item	Published Data	Gas Pressure Drop
Pressure Drop (kPa)	317	318.72
Pressure 200m Downstream (kPa)	233	231.28



Case 02: Gas Pipeline Outlet Pressure

Reference: Gas Pipeline Hydraulics, 2005, CRC Press, E. Shashi Menon Chapter 2, page 65 Example 15

Gas Pressure Drop App: Find_Pressure_Case_02_Natural_Gas_Pipeline_Outlet_Pressure.pfwp

Calculation Problem:

Calculate the outlet pressure in a 15 mile natural gas pipeline, with an internal pipe diameter of 15.5 inches, where the required gas flow rate is 100 MMSCFD and the inlet pressure is 1000 psi absolute.

The pipeline efficiency value is 0.92. The average gas temperature is 80 °F. Gas gravity = 0.6, viscosity = 0.000008 lb/ft-sec. Use the CNGA method to calculate gas compressibility factor Z.

The calculation method used for the published data was based on the Panhandle A equation.

Pipe Flow Gas Pressure Drop Software Calculation Data:

Fluid Ref:	Gas Specific Gravity 0.6 (0.045 lb/ft ³)
	Viscosity 0.0119 centipoise (0.000008 lb/ft-sec)
	@ 80 °F, 0.00 psi.g
Fluid Data:	Software will calculate the compressed gas properties.
Pipe Data:	Pipeline efficiency = 0.92.

Calculation Method: Panhandle A Isothermal equation. Standard Atmospheric Conditions: 60 °F, 14.696 psi.a Gas Model: Real Gas (Ideal Gas Law & CNGA compressibility factor)

Commentary:

See the Results Comparison Table below.

The published data and the calculated results compare well.

Data Item	Published Data	Арр
Outlet Pressure (psi absolute)	968.35	968.19
Pressure Drop (psi)	31.65	31.81

Results 🔨 🖺	b	×
Calc. Method	Panhandle A Isot	thermal 🔅
Material	Steel Sch. 10	
Internal Diameter	15.5	inch
Length	79200	ft
Elevation Change	0	ft
Fluid (80°F)	Natural Gas	
Compressed@	▼ 1000	psi a
Density	3.504895	lb/ft ³
Viscosity	16.556188	Centistokes
Standard Flow	▼ 100	MMSCFD
Mass Flow	24.463493	kg/sec
Compressed Flow	15.387842	ft ³ /sec
Flow Type		
i tow type	Turbulent	
Reynolds Number	Turbulent 6648386	
Reynolds Number	6648386	ft/sec
Reynolds Number Friction Factor	6648386 0.010843	ft/sec
Reynolds Number Friction Factor Exit Velocity	6648386 0.010843	ft/sec psi a
Reynolds Number Friction Factor Exit Velocity Pressure	6648386 0.010843 12.179753	
Reynolds Number Friction Factor Exit Velocity Pressure Entry Pressure	6648386 0.010843 12.179753 1000.000000	psi a
Reynolds Number Friction Factor Exit Velocity Pressure Entry Pressure Exit Pressure	6648386 0.010843 12.179753 1000.000000 968.186477	psi a psi a
Reynolds Number Friction Factor Exit Velocity Pressure Entry Pressure Exit Pressure Entry Density	6648386 0.010843 12.179753 1000.000000 968.186477 3.504895	psi a Ib/ft³
Reynolds Number Friction Factor Exit Velocity Pressure Entry Pressure Exit Pressure Entry Density Exit Density	6648386 0.010843 12.179753 1000.00000 968.186477 3.504895 3.379274	psi a psi a lb/ft ³
Reynolds Number Friction Factor Exit Velocity Pressure Entry Pressure Exit Pressure Entry Density Exit Density Exit Density Exit Flow Exit Space	6648386 0.010843 12.179753 1000.00000 968.186477 3.504895 3.379274 \$15,959867	psi a psi a lb/ft ³ lb/ft ³
Reynolds Number Friction Factor Exit Velocity Pressure Entry Pressure Exit Pressure Entry Density Exit Density Exit Flow Compressed Friction Loss	6648386 0.010843 12.179753 1000.000000 968.186477 3.504895 3.379274 15.959867 31.813523	psi a psi a lb/ft ³ ft ³ /sec psi

Case 03: Gas Pipeline Inlet Pressure

Reference: Gas Pipeline Hydraulics, 2005, CRC Press, E. Shashi Menon Chapter 2, page 67 Example 16

Gas Pressure Drop App: Find_Pressure_Case_03_Natural_Gas_Pipeline_Inlet_Pressure.pfwp

Calculation Problem:

Calculate the inlet pressure in a 24 km natural gas pipeline, with internal diameter 288 mm.

The gas flow rate is 3.5 Mm³/day and the final delivery pressure is 6000 kPa absolute. The average gas temperature is 20 °C, the pipeline efficiency is 0.92 and the compressibility factor is 0.90.

The calculation method used for the published data was based on the Panhandle A equation.

Pipe Flow Gas Pressure Drop Software Calculation Data:

Fluid Ref:	Gas Specific Gravity 0.6 (0.723 kg/m ³) Viscosity 0.0119 centipoise @ 20 °C, 0.00 kPa.g
Fluid Data:	Software calculates compressed gas properties.
Pipe Data:	Pipeline efficiency = 0.92.
Flow Rate:	3.5 MMSCMD.

Calculation Method: Panhandle A Isothermal equation, **Standard Atmospheric Conditions:** 15 °C, 101.325 kPa. **Gas Model:** Real Gas (Ideal Gas Law with compressibility Z=0.9)

Commentary:

See the Results Comparison Table below.

The published data and the calculated results compare well.

The publication states the gas flow rate is 3.5 Mm³/day. Here, the 'M' stands for 'one million', which is not the same as the 'M' in "standard condition" units i.e. MSCMD. In "standard condition" units a single 'M' stands for 'one thousand', and 'MM' stands for one million.

Data Item	Published Data	Арр
Inlet Pressure (kPa absolute)	7471	7480
Delivery Exit Pressure (kPa absolute)	6000	6000
Pressure Drop (kPa)	1471	1479

Results 🖲 🖻	D	×
Calc. Method	Panhandle A Isotherr	nal 🔅
Material	Steel N/A	
Internal Diameter	288	mm
Length	24000	m
Elevation Change	0	m
Fluid (20°C)	Natural Gas	
Compressed@	▼ 7479.585	kpa a
Density	59.300271	kg/m ³
Viscosity	0.0119	Centipoise
Standard Flow	▼ 3.5	MMSCMD
Mass Flow	29.796405	kg/sec
Compressed Flow	0.502467	m³/sec
Flow Type	Turbulent	
Reynolds Number	11069667	
Friction Factor	0.011192	
Exit Velocity	9.615206	m/sec
Pressure	•	
	7479.585000	kpa a
Entry Pressure		kpa a
Entry Pressure Exit Pressure	6000.000014	kq/m ³
	6000.000014 59.300271	kg/m
Exit Pressure		
Exit Pressure Entry Density	59.300271	kg/m ³
Exit Pressure Entry Density Exit Density	59.300271 47.569702	kg/m³ m³/sec
Exit Pressure Entry Density Exit Density Exit Flow Compressed	59.300271 47.569702 • 0.626374	kg/m³ m³/sec
Exit Pressure Entry Density Exit Density Exit Flow Compressed Friction Loss	59.300271 47.569702 0.626374 1479.584986	kg/m³ m³/sec kPa

Case 04: Methane Compressor to Processing Unit

Reference: Chemical Engineering Volume 1, 6th Ed, 1999, Elsevier, J M Coulson, J F Richardson, page 168 Example 4.3

Gas Pressure Drop App: Find_Pressure_Case_04_Methane_Compressor_Flow_Rate.pfwp

Calculation Problem:

A flow of 50 m³/s (180000 m³/h) of methane, starting at a temperature of 288 K and 101.3 kN/m² must be delivered along a 0.6 m diameter line, 3.0 km long with a relative roughness of 0.0001, linking a compressor and a processing unit.

The delivery pressure is to be 170 kN/m² (170 kPa) and the delivery temperature 288 K. The methane leaves the compressor at 297 K.

What pressure is needed at the compressor to achieve this flow rate?

The calculation method used for the published data was based on the Complete Isothermal equation.

Pipe Flow Gas Pressure Drop Software Calculation Data:

Fluid Ref:	Methane at 293 K average, 0.00 kPa.g, Density 0.667218 kg/m ³
	Viscosity 0.0108 centipoise.
Fluid Data:	Software will calculate the compressed gas properties.
Pipe Data:	Absolute roughness 0.06 mm.

Calculation Method: Complete Isothermal Flow equation. Standard Atmospheric Conditions: 15°C, 101.325 kPa Gas Model: Ideal Gas Law

Commentary:

See the Results Comparison Table below.

The published data and the calculated results compare well.

Data Item	Published Data	Арр
Entry Pressure Required (kPa absolute)	405.00	408.203
Compressor Pressure (N/m ²)	405000	408203

		1	×
Calc. Method	•	Complete Isothermal	ŵ
Material	>	Steel (ANSI) Sch. 40	
Internal Diameter		600	mm
Length		3000	m
Elevation Change		0	m
Fluid (19.85°C)	•	Methane	
Compressed@	-	408.203	kpa a
Density		2.687988	kg/m ³
Viscosity		0.010975	Centipoise
Standard Flow	-	180000	смн
Mass Flow		33.922414	kg/sec
Compressed Flow	1	445.671149	ft ³ /sec
Flow Type		Turbulent	
Reynolds Number		6559052	
Friction Factor		0.012251	
Exit Velocity	•	107.170460	m/sec
Pressure	-		
Entry Pressure		408.203000	kpa a
Exit Pressure		170.007517	kpa a
Entry Density		2.687988	kg/m³
Exit Density		1.119488	kg/m³
Exit Flow Compressed	•	1070.095623	ft³/sec
Friction Loss		238.195483	kPa
Fittings Loss		0.000000	kPa
Elevation Loss		0.000000	kPa
Pressure Drop		238.195483	kPa 🗸

Case 05: Natural Gas Pipeline Inlet Pressure

Reference: Gas Pipeline Hydraulics, 2005, CRC Press, E. Shashi Menon, Chapter 3, page 118 Example 8, First part.

Gas Pressure Drop App: Find_Pressure_Case_05_Natural_Gas_Pipeline.pfwp

Calculation Problem:

A natural gas pipeline, internal diameter 476 mm, is 60 km long. The gas flow rate is 5.0 Mm³/day at 20 °C. The pipe roughness is 0.015 mm. Gas gravity is 0.65 and the compressibility factor is 0.88.

Calculate the inlet pressure required to achieve a delivery pressure of 4 MPa.a (4000 kPa.a).

The calculation method used for the published data was the General Flow equation.

Pipe Flow Gas Pressure Drop Software Calculation Data:

Fluid Ref:	Natural Gas
	Specific Gravity 0.65 (0.783 kg/m ³)
	Viscosity 0.0119 centipoise
	@ 20 °C, 0.0 bar.g
Fluid Data:	Software calculates the compressed gas properties.
Pipe Data:	Absolute roughness 0.015 mm.

Calculation Method: General Isothermal Flow equation. **Standard Atmospheric Conditions:** 15°C, 101.325 kPa. **Gas Model:** Real Gas (Ideal Gas Law & compressibility Z=0.88)

Commentary:

See the Results Comparison Table below.

The published data and the calculated results compare well.

Data Item	Published Data	Арр
Inlet pressure (MPa absolute)	5.077	5.07795
Pressure Drop (MPa)	1.077	1.07795
Delivery Pressure (MPa)	4.0	4.0

Results 🖲 🖻	D	×
Calc. Method	 General Fundament 	al 🔅
Z Model	Custom Compressib	ility Factor
Z =	0.88	
Material	Steel (ANSI) Sch. 40	
Internal Diameter	476	mm
Length	60000	m
Elevation Change	0	m
Fluid	 Natural Gas 	
Temperature	20	°C
Compressed@	▼ 5077.949	kpa a
Density	44.605607	kg/m ³
Viscosity	0.0119	Centipoise
Standard Flow	▼ 5	MMSCMD
Mass Flow	46.113484	kg/sec
Compressed Flow	3721.696783	m³/hour
Flow Type	Turbulent	
Reynolds Number	10365354	
Friction Factor	0.010150	
Velocity	•	
Velocity Entry Velocity	5.809446	m/sec
	5.8094467.375016	m/sec m/sec
Entry Velocity		
Entry Velocity Exit Velocity		
Entry Velocity Exit Velocity Pressure	7.375016	m/sec
Entry Velocity Exit Velocity Pressure Entry Pressure	7.375016 5 077.949000	m/sec kpa a
Entry Velocity Exit Velocity Pressure Entry Pressure Exit Pressure Entry Density Exit Density	7.375016 5077.949000 4000.000608	m/sec kpa a kpa a
Entry Velocity Exit Velocity Pressure Entry Pressure Exit Pressure Entry Density	7.375016 5077.949000 4000.000608 44.605607	m/sec kpa a kpa a kg/m ³
Entry Velocity Exit Velocity Pressure Entry Pressure Exit Pressure Entry Density Exit Density	7.375016 5077.949000 4000.000608 44.605607 35.136717	m/sec kpa a kpa a kg/m ³ kg/m ³
Entry Velocity Exit Velocity Pressure Entry Pressure Exit Pressure Entry Density Exit Density Exit Density Exit Flow Compressed	7.375016 5077.949000 4000.000608 44.605607 35.136717 4724.645896	m/sec kpa a kpa a kg/m ³
Entry Velocity Exit Velocity Pressure Entry Pressure Exit Pressure Entry Density Exit Density Exit Density Exit Flow Compressed Friction Loss	7.375016 5077.949000 4000.000608 44.605607 35.136717 4724.645896 1077.948392	m/sec kpa a kpa a kg/m ³ kg/m ³ /hour kPa

Case 06: Gas Pipeline Outlet Pressure vs Length

Reference: Gas Pipeline Hydraulics, 2005, CRC Press, E. Shashi Menon Chapter 2, page 80

Gas Pressure Drop App: Find_Pressure_Case_06_Outlet_Pressure_vs_Length.pfwp

Calculation Problem:

For a gas pipeline, 100 miles in length and 15.5 inch internal diameter, use different flow equations to compare the outlet pressure at points 25 miles, 50 miles, 75 miles and 100 miles downstream from the start of the pipe for a gas flow rate of 100 MMSCFD.

The gas temperature is 80 °F, and the upstream pressure at the start of the pipe is fixed at 1400 psi.g.

The published data compares 5 different calculation equations: Panhandle A, Panhandle B, General with Colebrook-White, AGA and Weymouth. For details of pipeline efficiency and gas compressibility see comments in results table.

Pipe Flow Gas Pressure Drop Software Calculation Data:

Fluid Ref:	Natural Gas Specific Gravity 0.6 (0.044 lb/ft³)
	Viscosity 0.0119 centipoise @ 80 °F, 0.0 psi.g
Fluid Data: Pipe Data:	Software calculates the compressed gas properties. Roughness 700 micro-inches.

Calculation method: Various isothermal flow equations. **Standard Atmospheric Conditions:** 60 °F, 14.696 psi.a. **Gas Model:** Real Gas (Ideal Gas Law & CNGA compressibility factor)

A pipeline efficiency value of 0.95 was used in the Panhandle and Weymouth equations. The General Fundamental Isothermal Flow equation used Colebrook-White friction factors. The CNGA compressibility factor was used with all isothermal flow equations except for the AGA Ideal Gas Case.

Gas pressure drop Results 🖲 🖻 🗈 × {ô} Calc. Method Panhandle B Isothermal Efficiency 0.95 Z Model **CNGA** Compressibility Factor Z = Calculated Material Steel (ANSI) Sch. 40 15.5 Internal Diameter inch 132000 ft Length Elevation Change 0 ft Fluid (80°F) Natural Gas 1400 Compressed@ psi g **Standard Flow** ▼ 100 MMSCFD Mass Flow 23.988627 ka/sec 10.403499 **Compressed Flow** ft³/sec Flow Type Turbulent 6519332 **Revnolds Number** Friction Factor 0.010852 Exit Velocity 8.149696 ft/sec Pressure Entry Pressure 1400.000000 psi q Exit Pressure 1368.662545 psi g **Entry Density** 5.083469 lb/ft3 Exit Density 4.952306 lb/ft Exit Flow 10.679039 ft³/sec psi Friction Loss 31.337455 **Fittings Loss** 0.000000 psi 0.000000 Elevation Loss psi 31,337455 ~ Pressure Drop psi X CLOSE RESULTS

Commentary:

See the Results Comparison Tables that follow.

The published results specified a pipe roughness (700 μ inches) for use in both the AGA & General Flow equations (with Colebrook-White friction factors) and a pipeline efficiency of 0.95 for used in the Panhandle & Weymouth equations. Reference to IR=0.0007 in the comparison tables means an internal roughness of 700 μ inches.

The published data did not specify if a compressibility factor had been used in the calculations, however most of the other example calculations in the published work included a compressibility factor. In the Pipe Flow Gas Pressure Drop software, the CNGA (Californian Natural Gas Association) method for automatic calculation of the compressibility factor was selected. The calculated results compare well with the published graph readings, indicating that a compressibility factor was used in the calculation of the published data for all equations except the published AGA results, which appear to have been based on assumption of the Ideal Gas Law with no compressibility.

Result Comparison:

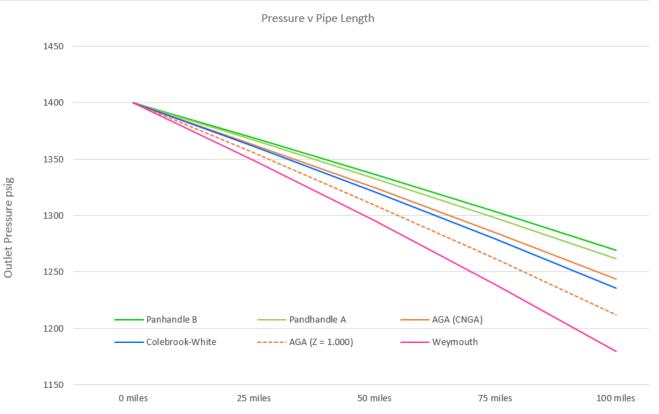
Formula	Panhandle B	Panhandle A	General Colebrook-White	AGA	AGA Ideal Gas	Weymouth
Friction	Effic. = 0.95	Effic. = 0.95	IR =0.0007in	IR =0.0007in	IR =0.0007in	Effic. = 0.95
Assumed Compressibility	CNGA factor	CNGA factor	CNGA factor	CNGA factor	Ideal gas Z = 1.000	CNGA factor
25 miles	1368	1365	1359	Not available	1353	1345
50 miles	1335	1330	1318	Not available	1305	1289
75 miles	1303	1295	1276	Not available	1258	1234
100 miles	1270	1260	1235	Not available	1210	1178

Published Graph Readings of Outlet Pressures (Psi.g):

Pipe Flow Gas Pressure Drop Calculated Results of Outlet Pressures (Psi.g):

Formula	Panhandle B	Panhandle A	General Colebrook-White	AGA	AGA Ideal Gas	Weymouth
Friction	Effic. = 0.95	Effic. = 0.95	IR =0.0007in	IR =0.0007in	IR =0.0007in	Effic. = 0.95
Compressibility	CNGA factor	CNGA factor	CNGA factor	CNGA factor	Ideal gas Z = 1.000	CNGA factor
25 miles	1368.66	1366.93	1361.00	1362.82	1355.35	1348.72
50 miles	1336.48	1332.91	1320.67	1324.42	1309.20	1295.10
75 miles	1303.37	1297.86	1278.88	1284.71	1261.38	1238.81
100 miles	1269.27	1261.69	1235.46	1243.54	1211.69	1179.44

Graphical Comparison of Formula:



Gas pressure drop

P

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Results 💾 🖺

Case 07: Fifty Mile Long Pipeline Inlet Pressure

Reference: Gas Pipeline Hydraulics, 2005, CRC Press, E. Shashi Menon, Chapter 3, page 87 Example 1, Case A

Gas Pressure Drop App: Find_Pressure_Case_07_Pipe_Inlet_Pressure_50Miles.pfwp

Calculation Problem:

A gas pipeline, 15.5 inch internal diameter, 50 miles long, transports natural gas (SG = 0.6 and viscosity = 0.0119 centipoise) at a flow rate of 100 MMSCFD at an inlet temperature of 60 °F.

Assuming isothermal flow, calculate the inlet pressure required if the required delivery pressure at the pipeline terminus is 870 psi.g.

Case A: No elevation changes along the pipeline length.

The calculation method used for the published data was based on the General Flow equation.

Pipe Flow Gas Pressure Drop Software Calculation Data:

Fluid Ref:	Natural Gas
	Specific Gravity 0.6 (0.04582 lb/ft ³)
	Viscosity 0.01191 centipoise
	@ 60 °F, 14.696 psi.a
Fluid Data: properties.	Software will calculate the compressed gas
Pipe Data:	Absolute roughness 0.0007 inches.

Calculation Method: General Isothermal Flow equation. **Standard Atmospheric Conditions:** 60 °F, 14.696 psi.a **Gas Model:** Real Gas (Ideal Gas Law with CNGA calculated compressibility factor).

Commentary:

See the Results Comparison Table below.

The published data and the calculated results compare well.

The published result was calculated using a compressibility factor of 0.8662, which was derived using the CNGA formula. The Pipe Flow Gas Pressure Drop software automatically calculated the same CNGA 0.8662 compressibility factor.

63 Calc. Method General Fundamental Z Model CNGA Compressibility Factor Z = 0.8662 Material Steel (ANSI) Sch. 40 Internal Diameter 15.5 inch 264000 Length ft 0 **Elevation Change** ft Fluid (60°F) Natural Gas Compressed@ 985.617 psi g 3 630339 lb/ft3 Density 0.0119 Viscosity Centipoise 14.695949 Atmosphere psi a Standard Flow ▼ 100 MMSCFD Mass Flow 53.034732 lb/sec **Compressed Flow** 1489226.053968 l/hour Turbulent Flow Type 6537683 **Reynolds Number** 0.010851 Friction Factor **Exit Velocity** 12.817407 ft/sec Pressure Entry Pressure 985.617000 psi g Exit Pressure 870.000032 psi g Entry Density 3.630339 lb/ft3 Exit Density 3.157690 lb/ft³ Exit Flow > 1712136.297769 I/hour 115.616968 Friction Loss psi 0.000000 Fittings Loss psi 0.000000 **Elevation Loss** psi Pressure Drop 115.616968 ~ psi X CLOSE RESULTS

Data Item	Published Data	Арр
Inlet Pressure (psi.g) for Case A	985.66	985.62

Case 08: Air Pressure Drop in Steel Pipe

Reference: Piping Calculations Manual, 2005, McGraw-Hill, E. Shashi Menon, Chapter 5, page 265 Example 5.8

Gas Pressure Drop App: Find_Pressure_Case_08_Air_Flow_Pressure_Drop.pfwp

Calculation Problem:

Air flows at velocity of 50 ft/s in a 2" inside diameter pipe at 80°F, at an initial pressure of 100 psi.g. If the pipe is horizontal and 1000 ft long, calculate the pressure drop if the flow is isothermal.

Use a friction factor of 0.02. The calculation method used for the published data was based on the General Isothermal Flow Equation.

Pipe Flow Gas Pressure Drop Software Calculation Data:

Fluid Ref:	Air at 80 °F, 0.0 psi.g
	Density 0.0736 lb/ft ³ , Viscosity 0.0185 centipoise.
Fluid Data:	Software calculates the compressed gas properties.
Pipe Data:	Internal Roughness 0.001853 inches (Steel Sch. 40)

Calculation Method: General Isothermal Flow equation. Standard Atmospheric Conditions: 60°F, 14.696 psi.a Gas Model: Ideal Gas Law.

Commentary:

See the Results Comparison Table below.

The published data and the calculated results compare well.

The normal pipe roughness for mild steel pipe is 0.001811 inches, however this was adjusted to 0.001853 inches to give a friction factor of 0.02 as assumed in the published text.

Although the fluid data is defined for 80°F and 0.0 psi.g, the Pipe Flow Gas Pressure Drop software's compressible flow calculation engine automatically accounts for compression of the air to the 100 psi.g starting condition.

Data Item	Published Data	Арр
Outlet Pressure (psi.a)	94.18	94.178
Pressure Drop (psi)	20.52	20.518

Results 🖲 🙆	lù.	×
Calc. Method	General Fundamenta	<u>ن</u>
Material	Steel (ANSI) Sch. 40	
Internal Diameter	2	inch
Length	1000	ft
Elevation Change	0	ft
Fluid (80°F)	> Air	
Compressed@	▼ 114.695949	psi a
Density	0.573934	lb/ft ³
Viscosity	15.724566	Centistokes
Mass Flow	0.6265	lb/sec
Standard Flow	0.000836	ммясмн
Compressed Flow	111277.204517	l/hour
Flow Type	Turbulent	
Reynolds Number	384523	
Friction Factor	0.020070	
Exit Velocity	60.935355	ft/sec
Pressure	•	
Entry Pressure	114.695949	psi a
Exit Pressure	94.178154	psi a
Entry Density	0.573934	lb/ft ³
Exit Density	0.471264	lb/ft ³
	135520.224561	l/hour
Exit Flow Compressed		psi
	20.517795	
Exit Flow Compressed	20.517795 0.000000	psi
Exit Flow Compressed Friction Loss		psi psi

Case 09: Air Flowing through Horizontal Pipe

Reference: Elementary Fluid Mechanics, 1940 John Wiley & Sons, Inc., John K. Vennard, page 163 "Illustrative Problem"

Gas Pressure Drop App: Find_Pressure_Case_09_Air_Through_Horizontal_Pipe.pfwp

Calculation Problem:

Air is pumped from a reservoir at 50 psi.a through a clean horizontal smooth pipe 3" in diameter and 2000 ft long. The conditions of flow are isothermal and the temperature of the gas is 100 degrees F.

With a flow rate of 40 lb/min what is the pressure 2000 ft downstream?

The calculation method used for the published data was the Simplified version of the Complete Isothermal Equation, which neglects the term 2*In(V2/V1) since this is normally small compared to $f^*(L/D)$.

Pipe Flow Gas Pressure Drop Software Calculation Data:

Fluid Ref:	Air at 100 °F, 0.0 psi.g
	Density 0.071 lb/ft ³ , Viscosity 0.0191 centipoise.
Fluid Data:	Software calculates the compressed gas properties.
Pipe Data:	Internal diameter 3 inches
-	Internal roughness 0.000001 inches.

Calculation Method: Complete Isothermal Flow equation. Standard Atmospheric Conditions: 68 °F, 14.696 psi.a Gas Model: Ideal Gas Law

Commentary:

See the Results Comparison Table below.

The published data and the calculated results compare well.

The published result was calculated using a friction factor of 0.0145 (which was read from a graph).

The Pipe Flow Gas Pressure Drop software used a pipe roughness of 0.000001 inches, calculating a friction factor of 0.014818.

Data Item	Published Data	Арр
Pressure 2000 feet downstream (psi.a)	39.3	38.959
Friction Factor	0.0145	0.014818

Results 🔨 😫	ĥ	×
Calc. Method	Complete Isother	mal 🚯
Material	Copper DWV Drai	in,Waste,Vent
Internal Diameter	3	inch
Length	2000	ft
Elevation Change	0	ft
Fluid (100°F)	🕨 Air	
Compressed@	v 50	psi a
Density	0.241257	lb/ft ³
Viscosity	16.77834	Centistokes
Mass Flow	4 0	lb/min
Standard Flow	531.842307	SCFM
Compressed Flow	281693.143437	l/hour
Flow Type	Turbulent	
Reynolds Number	265126	
Friction Factor	0.014818	
Exit Velocity	72.246913	ft/sec
Pressure	•	
Entry Pressure	50.000000	psi a
Exit Pressure	38.959170	psi a
Entry Density	0.241257	lb/ft ³
Exit Density	0.187983	lb/ft ³
Exit Flow Compressed	361523.543165	l/hour
Friction Loss	11.040830	psi
Fittings Loss	0.000000	psi
Elevation Loss	0.000000	psi
Pressure Drop	11.040830	psi 🗸

Case 10: Gas Pipeline Inlet Pressure vs Flow Rate

Reference: Gas Pipeline Hydraulics, 2005, CRC Press, E. Shashi Menon Chapter 2, page 81

Gas Pressure Drop App: Find_Pressure_Case_10_Inlet_Pressure_vs_Flow_Rate.pfwp

Calculation Problem:

For a 100 mile long gas pipeline, 29.0 inch internal diameter, use different flow equations to compare the inlet pressure for gas flow rates of 200, 300, 400, 500 and 600 MMSCFD.

The gas temperature is 80 °F, and the delivery pressure at the end of the pipe is fixed at 800 psi.g.

The published data used 5 different calculation methods for comparison: Panhandle A, Panhandle B, General with Colebrook-White, AGA and Weymouth. For details of pipeline efficiency and gas compression see comments in results table.

Pipe Flow Gas Pressure Drop Software Calculation Data:

Fluid Ref:	Gas specific gravity 0.6 at 80 °F, 0.00 psi.g, Density 0.044 lb/ft ³ , Viscosity 0.0119 centipoise.
Fluid Data:	Software calculates compressed gas properties.
Pipe Data:	Roughness 700 micro-inches.

Calculation Method: Various Isothermal flow equations. Standard Atmospheric Conditions: 60 °F, 14.696 psi.a Gas Model: Real Gas (Ideal Gas Law with CNGA compressibility)

The General Fundamental Flow equation used Colebrook-White friction factors. The Panhandle and Weymouth equations used a pipeline efficiency value of 0.95.

The CNGA compressibility factor was used with all isothermal flow equations except for the AGA Ideal Gas case.

Commentary:

See the Results Comparison Table to compare data for each of the different flow rates specified in the calculation problem.

The published results specified a pipe roughness (700 μ inches) for use in both the AGA & General Flow equations (with Colebrook-White friction factors) and a pipeline efficiency of 0.95 for use in the Panhandle & Weymouth equations. Reference to IR=0.0007in in the results means an internal roughness of 700 μ inches was used.

Results 🖲 🖲	G	×
Calc. Method	General Fundam	ental 💮
Z Model	CNGA Compress	ibility Factor
Z =	0.8949	
Material	Steel (ANSI) Sch.	40
Internal Diameter	29	inch
Length	528000	ft
Elevation Change	0	ft
Fluid (80°F)	Natural Gas	
Compressed@	▼ 842.2217	psi g
Density	2.87458	lb/ft ³
Viscosity	0.0119	Centipoise
Atmosphere	14.695949	psi a
Standard Flow	▼ 200	MMSCFD
Mass Flow	102.421206	lb/sec
Compressed Flow	35.629974	ft³/sec
Flow Type	Turbulent	
Reynolds Number	6748186	
Friction Factor	0.010038	
Exit Velocity	8.214515	ft/sec
Pressure	•	
Entry Pressure	842.221700	psi g
Exit Pressure	800.000007	psi g
Entry Density	2.874580	lb/ft ³
Exit Density	2.718220	lb/ft ³
Exit Flow Compressed	37.679515	ft³/sec
Friction Loss	42.221693	psi
	0.000000	psi
Fittings Loss	0.000000	psi
Fittings Loss Elevation Loss	0.000000	

The published data did not specify if a compressibility factor had been used in the calculations, however most of the other example calculations in the published work included a compressibility factor. In the Pipe Flow Gas Pressure Drop software, the CNGA (Californian Natural Gas Association) method for automatic calculation of the compressibility factor was selected. The calculated results compare well with the published graph readings, indicating that a compressibility factor was used in the calculation of the published data for all equations except the published AGA results, which appear to have been based on assumption of the Ideal Gas Law with no compressibility.

Results Comparison:

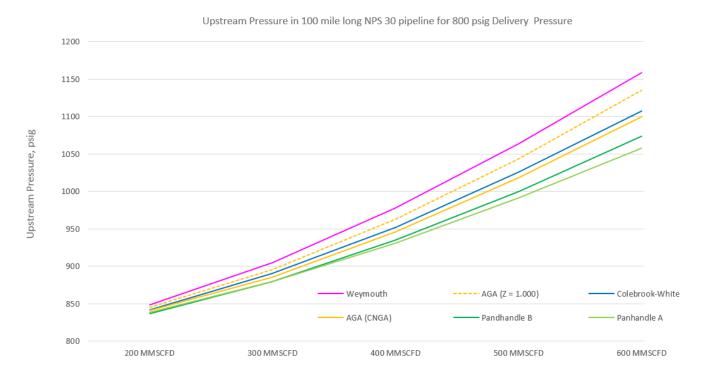
Formula	Panhandle A	Panhandle B	General Colebrook-White	AGA	AGA Ideal Gas	Weymouth
Friction	Effic.=0.95	Effic.=0.95	IR=0.0007in	IR=0.0007in	IR=0.0007in	Effic.=0.95
Assumed Compressibility	CNGA factor	CNGA factor	CNGA factor	CNGA factor	Ideal gas Z = 1.000	CNGA factor
200 MMSCFD	837	837	844	Not available	846	850
300 MMSCFD	882	882	894	Not available	900	909
400 MMSCFD	942	947	960	Not available	977	987
500 MMSCFD	1010	1020	1040	Not available	1060	1080
600 MMSCFD	1074	1093	1132	Not available	1156	1172

Published Graph Readings of Inlet Pressures (Psi.g):

Pipe Flow Gas Pressure Drop Calculated Results of Inlet Pressures (Psi.g):

Formula	Panhandle A	Panhandle B	General Colebrook-White	AGA	AGA Ideal Gas	Weymouth
Friction	Effic. = 0.95	Effic. = 0.95	IR =0.0007in	IR =0.0007in	IR =0.0007in	Effic. = 0.95
Compressibility	CNGA factor	CNGA factor	CNGA factor	CNGA factor	Ideal gas Z = 1.000	CNGA factor
200 MMSCFD	838.52	836.83	842.22	840.77	845.42	848.24
300 MMSCFD	879.52	879.32	890.07	885.53	895.30	904.63
400 MMSCFD	931.13	934.57	952.06	946.26	963.02	977.63
500 MMSCFD	991.03	1000.09	1025.33	1018.52	1043.74	1063.43
600 MMSCFD	1057.28	1073.64	1107.33	1099.75	1134.72	1158.78

Graphical Comparison of Formula:



Case 11: Air – Flow Through 100m Lengths of Steel Pipes

Reference: Flow of Fluids – Technical Paper No 410M, 1999, Crane Co. Appendix B-14.

Gas Pressure Drop App: Find_Pressure_Case_11_Air_Flow_Through_100m_Lengths_Of_Steel_Pipes.pfwp

Calculation Problem:

Compressed air at 7 bar gauge and 15°C flows through 100 meters long schedule 40 steel pipes.

Find the pressure drop in each of the following pipe sizes: Steel Schedule 40 1.0", 1.5", 2.0", 2.5", 3.0"

Pipe Flow Gas Pressure Drop Software Calculation Data:

Fluid Ref:	Air at 15 °C, 7.0 bar.g,
	Density 9.685785 kg/m ³ , Viscosity 0.018069 cP.
Fluid Data:	Software calculates the compressed gas properties.
Pipe Data:	Schedule 40 Steel, various sizes.
-	Roughness 0.046 mm.

Calculation Method: General Isothermal Flow equation. Standard Atmospheric Conditions: 15 °C, 101.325 kPa absolute Gas Model: Ideal Gas Law

Commentary:

The published data and the calculated results compare well but differ slightly, with pressure drop comparisons varying by up to 0.04 bar (or about 5.5% of the total pressure drop). We believe the published results were calculated using the Darcy-Weisbach equation (since results produced using a non-compressible calculation equation give almost the same figures), whereas the Pipe Flow Gas Pressure Drop results below were generated using the software's more accurate compressible calculation engine together with the General Fundamental Isothermal flow equation (which is better suited for compressible air flow calculations).

Results 🖲 🖻	Ę	1	×
Calc. Method	۲	General Fundamental	()
Material	۲	Steel (ANSI) Sch. 40	
Internal Diameter		26.645	mm
Length		100	m
Elevation Change		0	m
Fluid (15°C)	•	Air	
Compressed@	-	7	bar g
Density		9.685785	kg/m ³
Viscosity		0.018069	Centipoise
Atmosphere		1.01325	bar a
Standard Flow	•	800	SLM
Mass Flow		0.979789	kg/min
		0.070700	kg/mm
Compressed Flow		6069.447478	l/hour
Compressed Flow Flow Type			-
Netter a set		6069.447478	-
Flow Type		6069.447478 Turbulent	-
Flow Type Reynolds Number	•	6069.447478 Turbulent 43186	l/hour
Flow Type Reynolds Number Friction Factor	•	6069.447478 Turbulent 43186 0.026285	l/hour
Flow Type Reynolds Number Friction Factor Exit Velocity	•	6069.447478 Turbulent 43186 0.026285 3.040232	l/hour m/sec bar g
Flow Type Reynolds Number Friction Factor Exit Velocity Exit Pressure	• •	6069.447478 Turbulent 43186 0.026285 3.040232 6.956181	l/hour m/sec bar g
Flow Type Reynolds Number Friction Factor Exit Velocity Exit Pressure Exit Flow Compressed	• •	6069.447478 Turbulent 43186 0.026285 3.040232 6.956181 6102.819533	l/hour m/sec bar g l/hour bar
Flow Type Reynolds Number Friction Factor Exit Velocity Exit Pressure Exit Flow Compressed Friction Loss	• •	6069.447478 Turbulent 43186 0.026285 3.040232 6.956181 6102.819533 0.043819	l/hour m/sec bar g l/hour

Pipe Details Steel Schedule 40	Free Air m³/min	Compressed Flow m ³ /min	Published Pressure Drop (Bar)	App Pressure Drop (Bar)
1.0" Diameter, 100 m long	0.800	0.101	0.044	0.0438
1-1/2" Diameter, 100 m long	10.000	1.264	0.640	0.6673
2.0" Diameter, 100 m long	20.000	2.528	0.685	0.71803
2-1/2" Diameter, 100 m long	32.000	4.046	0.682	0.7226
3.0" Diameter, 100 m long	30.000	3.793	0.197	0.2004

Case 12: Air – Flow Through 100ft Lengths of Steel Pipes

Reference: Flow of Fluids – Technical Paper No 410, 1988, Crane Co. Appendix B-15.

Gas Pressure Drop App: Find_Pressure_Case_12_Air_Flow_Through_100ft_Lengths_Of_Steel_Pipes.pfwp

Calculation Problem:

Compressed air at 100 psi gauge and 60°F flows through 100 feet long schedule 40 steel pipes.

Find the pressure drop in each of the following pipe sizes: Steel Schedule 40 4.0", 6.0", 8.0", 10.0", 12.0"

Pipe Flow Gas Pressure Drop Software Calculation Data:

Fluid Ref:	Air at 60°F, 0 psi.g and,
	Density 0.595574 lb/ft ³ , Viscosity 0.018095 cP.
Fluid Data:	Software calculates compressed gas properties.
Pipe Data:	Schedule 40 Steel, various sizes.
	Roughness 0.001811 in.

Calculation Method: General Isothermal Flow equation. Standard Atmospheric Conditions: 60 °F, 14.696 psi absolute Gas Model: Ideal Gas Law

Commentary:

The published data and the calculated results compare well.

The density of air at 100 psi.g and 60°F used in the published results was not specified, and the published results were based on a non-compressible calculation since the pressure drop was small.

The Pipe Flow Gas Pressure Drop software automatically calculated the density of the compressed air at 100 psi.g to be 0.595574 lb/ft³ and it used this in the compressible flow equation to calculate the results.

Results 🖲 🖻	16	×
Calc. Method	General Fundam	ental 🚳
Material	Steel (ANSI) Sch.	40
Internal Diameter	4.026	inch
Length	100	ft
Elevation Change	0	ft
Fluid (60°F)	Air	
Compressed@	▼ 100	psi g
Density	0.595574	lb/ft ³
Viscosity	0.018095	Centipoise
Atmosphere	14.695949	psi a
Standard Flow	▼ 650	SCFM
Mass Flow	48.849924	lb/min
Compressed Flow	w 82.021587	ft³/min
Flow Type	Turbulent	
Reynolds Number	254110	
Friction Factor	0.018154	
Exit Velocity	15.474523	ft/sec
Exit Pressure	99.916764	psi g
E. S. Elman	82.081154	ft³/min
Exit Flow Compressed	0.083236	psi
Friction Loss	0.065256	
	0.000000	psi
Friction Loss		psi psi

Pipe Details Steel Schedule 40	Free Air ft³/min	Compressed Flow ft ³ /min	Published Data Pressure Drop (psi)	App Pressure Drop (psi)
4.0" Diameter, 100 ft long	650	83.3	0.086	0.0832
6.0" Diameter, 100 ft long	14000	1794	4.21	4.223
8.0" Diameter, 100 ft long	16000	2051	1.33	1.312
10.0" Diameter, 100 ft long	24000	3076	0.918	0.9029
12.0" Diameter, 100 ft long	28000	3588	0.505	0.4957

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