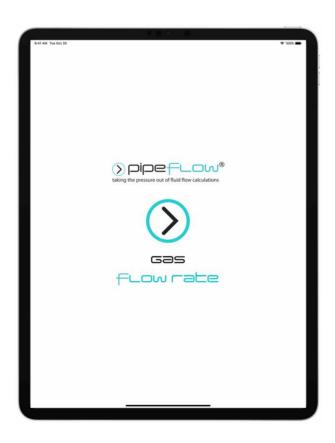


www.pipeflow.com

Pipe Flow Gas Flow Rate For iOS

User Guide



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1 Introduction

Pipe Flow Gas Flow Rate is a software application developed for iOS that can perform calculations to find the flow rate of a gas that occurs for a given pressure difference between the start and end of a single pipe. With an intuitive and easy to use interface, it allows the user to quickly specify the known information, calculate the answer, view the comprehensive results, generate Excel or PDF reports, save and share the calculation.

The required calculation data can be entered manually, leveraging the wide range of metric and imperial units available or selected from the integrated fluid, material, pipe and fitting databases. The software is also backed up by an unrivalled support service that provides help to users when they need it.

1.1 Pipe Flow Gas Flow Rate Software Overview

Pipeline systems range from single pipelines to very large complex networks with hundreds of interconnecting pipes. They may be simple, carrying water from one reservoir to another reservoir, or they may be complex with many interconnecting pipes that distribute fluid over a large area, or they could fall somewhere in-between such as a system that transfers a fluid from a supply container to a delivery point.

The Pipe Flow Gas Flow Rate software is designed to calculate pressure loss for a single pipe. It is a useful tool for piping calculations that engineers often need to perform either at the office or out in the field.

Note: Our <u>*Pipe Flow Expert*</u> software can be used to model and calculate flow rates, pressure losses and pumping requirements within a complex pipe system.

The Pipe Flow Gas Flow Rate calculation panel has a set of data input fields that enable the known information to be entered. This data includes:

- The internal size, roughness and length of the pipe.
- The elevation change between the start and end of the pipe.
- The type, quantity and position of fittings on the pipe.
- The type and characteristics of the gas in the pipe.
- The maximum pressure loss required in the pipe.

Once the known information has been specified for the required calculation, the results can be obtained by tapping Calculate. The results panel slides up and over the inputs panel to concisely display the calculated data which typically includes:

- Friction losses, fitting losses, elevation change gains / losses.
- Flow type, Reynolds number and Friction factor.
- Entry and exit pressures and densities.
- Entry and exit flow rates.
- Total pressures loss.



1.2 Device Compatibility

Requires iOS 11.0 or later.

Please see the Compatibility section of Pipe Flow Gas Flow Rate in the App Store for a full list of compatible devices.



1.3 Licensing Information

Pipe Flow Gas Flow Rate for iOS is a software package that is provided for use on Apple iOS devices.

Installation

When the software is installed from the App Store, it can be used in Trial Mode.

When in Trial Mode, calculations can be performed subject to the following restrictions:

- Pipe Diameter cannot be changed.
- The Gas Data Calculator cannot be used to compute the properties of compressible fluids at different temperatures and pressures.
- Excel & PDF reports that were produced with a licensed version of the software cannot be viewed.

To enable the above functionality, the software must have a valid License.

To purchase a license, tap the **Buy** button **BUY** in the footer to display the **License Software** screen, then tap the **Buy Pipe Flow Gas Flow Rate**.



Figure 1 License Software





Purchasing a License

App purchases are entirely managed by Apple Inc. The license fee will be charged to your iTunes Account at confirmation of purchase. The license fee is a **one-time** cost that provides access to the software for its lifetime.

You require an internet connection when licensing the software. The software does not need an internet connection to operate.

Manage License

If you delete and re-install Pipe Flow Gas Flow Rate, or install the App on a new device, Pipe Flow Gas Flow Rate will return to trial mode.

To restore your license, launch Pipe Flow Gas Flow Rate, tap the **Main Menu** \equiv button and then In App Purchases > Restore Purchases.

Additional Devices

The Pipe Flow Gas Flow Rate software can be downloaded to all your compatible Apple devices.

If you have purchased a license, then this license is valid on all compatible Apple devices that share the same Apple ID (or family sharing).

To enable a license on another device:

Launch Pipe Flow Gas Flow Rate, tap the **Main Menu** = button and then In App Purchases > Restore Purchases.

Summary

- The Pipe Flow Gas Flow Rate software can be downloaded and installed for a free trial.
- A license can be purchased via the Apple App Store In App Purchase that will enable use of the software for its lifetime.
- A user can be up and running with a licensed version of the software within a few minutes.
- Software support and maintenance, including technical assistance, help with modeling issues and free upgrades to new releases, are provided for free while you are running a licensed copy of the Pipe Flow Gas Flow Rate software.





1.4 Contacting Pipe Flow Software

| Email: | support@pipeflow.com |
|-----------|----------------------|
| Internet: | www.pipeflow.com |

UK Telephone: +44 (0)161 408 3569

USA Telephone: +1 650-276-3569 +1 650-276-FLOW

Pipe Flow Software, PipeFlow.com and PipeFlow.co.uk are trading names of Daxesoft Ltd, a U.K. Registered Company.



1.5 Additional Pipe Flow Software Programs

1.5.1 Mobile - iPhone and iPad

Single pipe liquid pressure drop and flow rate calculators:

- Pipe Flow Liquid Pressure Drop
- Pipe Flow Liquid Flow Rate
- Pipe Flow Liquid Pipe Length
- Pipe Flow Liquid Pipe Diameter

Single pipe gas pressure drop and flow rate calculators:

- Pipe Flow Gas Pressure Drop
- Pipe Flow Gas Flow Rate (This software program)
- Pipe Flow Gas Pipe Length
- Pipe Flow Gas Pipe Diameter

Pipe Flow GasRef – gas properties calculator

<u>*Pipe Flow GasRef*</u> can be used to calculate the density, z compressibility, viscosity, specific heat ration at different temperature and pressure conditions for a number of common gases.

1.5.2 Desktop – Windows & MacOS

Pipe Flow Expert - for designing piping and pumping systems (Windows)

Pipe Flow Expert can be used to model pipe systems with just a few pipes through to more complex systems with many hundreds of pipes, with multiple supply points, multiple discharge points, and multiple pumps running in series or in parallel.

For more information about Pipe Flow Expert, see:

www.pipeflow.com/pipe-flow-expert-software

Pipe Flow Wizard – Flow Rate and Pipe Pressure Drop Calculators (Windows & MacOS)

Pipe Flow Wizard software makes it easy to calculate pressure loss, flow rate, size a pipe diameter and calculate pipe length. It allows users to perf 'What If?" calculations on both liquids and gases flowing in a single length of pipe between a start and end elevation, when pipe fittings can be added to represent valves and bends.





For more information about Pipe Flow Wizard, see:

https://www.pipeflow.com/pipe-flow-wizard-software

Pipe Flow Advisor - for Channels and Tanks (Windows)

Pipe Flow Advisor may be used to estimate water flow rate from various shaped channels and tanks. It can calculate:

- Open Channel Flow
- Water Flow Rates
- Time taken to empty tanks
- Volume, Capacity, Weight and Expansion

For more information about Pipe Flow Advisor, see

www.pipeflow.com/pipe-flow-advisor-software

All desktop software program can be downloaded for a free trial by visiting:

www.pipeflow.com

Once you have installed a trial version of one of our software products it can be fully enabled and licensed by buying a license code from our web site. You can be up and running with a fully licensed program within just a couple of minutes.





2 Interface and Menus

This section details the different features of the Pipe Flow Gas Flow Rate interface. For each feature, there is an explanation, a screen shot and a table providing descriptions for each element of the feature. The following sections provide instructions for using the Pipe Flow Gas Flow Rate application.

| Main Me | nu | | Screen Ti | tle | | | | | |
|---------------|------------------------------|-------------|---------------------|-----|-----------------------|---------------|-----|-------|------------|
| | | | | | | | | | |
| SATAM THE OCT | 30 | | | | | \$ 100 | - | | |
| 🚊 Units | | | is rate | 2 | | Calcul | ate | | |
| 8 | Steel (ANSI) | | | | | | | 1 | |
| | Sch. 40 nternal Roughness | | | | | | | | |
| | 0.045999 | 0 | mm | - | Pipe | | | | |
| | | | | | | | | | |
| | nternal Diameter | | | | | | | | |
| | 26.6446 | 0 | mm | * | 📫 Diam. | • | | | |
| | Length (No Fittings) | | | | | | | | |
| | 10 | 0 | m | * | 🛃 Fittings | • | | | |
| | Elevation Change | | | | | | | | |
| | 0 | 0 | m | * | 1 Rise | * | | | |
| | Fluid | | | | | | | | |
| | -luid Air (20°C) | | | | d Gases | • | | | |
| | | | | | | | | | |
| | @ 0 | 0 | bar g | * | Options | • | | | |
| | Density Viscosity | 1.204 0.018 | kg/m³ Centipoise | | General Iso. Z = 1 | | | | |
| | Pressure Loss | | | | | | | | |
| | 0.5 | 0 | bar | + | | | | | |
| | | | | | | _ | | | |
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| | | | | | | | | | |
| | oeflow* | | | | | BUY | ή | | Status Bar |
| U 1 | | | | | | | Ť. | | |
| | | | | | | | | · | |
| | | | | | cence Stat | | | e Men | |

Figure 2 Calculation Panel Interface

| Units | f | - | ow rate | | | | Close | | |
|------------|-----------|---|----------------------|------|--------|-------|-------|---|-------------------|
| Results | | | .000 | Ø) E | xcel 🖲 | PDF | | ┏ | Results Menu B |
| Calc. Me | thod | × | General Fundamental | | | ٢ | | | |
| Material | | ۲ | Steel (ANSI) Sch. 40 | | | | | | |
| Internal I | Diameter | | 26.64 | | | mm | | | |
| Length | | | 10.00 | | | m | | | Calculat |
| Elevation | n Change | | 0.00 | | | m | | Г | Inputs |
| Fluid (20 | °C) | × | Air | | | | | | |
| Compres | ised⊚ | ۲ | 0.000000 | | | bar g | | | |
| Pressur | e Loss | | 0.500000 | | | bar | | | |
| Flow Typ | ie | | Turbulent | | | | | | |
| Reynold | s Number | | 149118 | | | | | | |
| Friction I | Factor | | 0.023800 | | | | | | |
| Exit Velo | city | • | 165.18 | | п | n/sec | | | |
| Exit Pres | sure | Þ | -0.500000 | | | bar g | | | |
| Friction I | .055 | | 0.500000 | | | bar | | | Calculat |
| Fittings L | OSS | | 0.000000 | | | bar | | F | Results |
| Elevation | Loss | | 0.000000 | | | bar | | | |
| Entry Co | ompressed | | 0.0467 | | m%sec | * | | | |
| Exit Cor | npressed | | 0.0921 | | m%sec | - | | | |
| Mass Fl | ow | | 0.0562 | | kg/sec | * | | | |
| Standar | d Flow | | 165.0850 | | SCMH | * | | | |
| | | | | | | _ | | | |

Figure 3 Results Panel Interface

2.1 Main Menu

Tap the **Main Menu** \equiv button to display the Pipe Flow Gas Flow Rate main menu.

The main menu has five different sections to help you navigate and work in Pipe Flow Gas Flow Rate.

| 9:41 AM Tue Oct 30 | | | | হ 100% 🔳 |
|----------------------|-------------------------|----------------|---------------------------------|----------|
| Gas flow rate | E Units | | rate | |
| Saved Files | Steel (ANSI) Sch. 40 | | | |
| Help & User Guide | 0.045999 | 0 | mm 🔻 | |
| Results Verification | Internal Diameter | | | |
| | 26.6446 | 0 | mm 🔻 | |
| In App Purchases | Length (No Fittings) | 0 | | |
| Settings | Elevation Change | 0 | m | |
| | 0 | 0 | m | |
| | Fluid | | | |
| | Air (20°C) | | | |
| | @ 0 | 0 | bar g 👻 | |
| | Density Viscosity | 1.204 0.018 | kg/m ³ Centipoise |] |
| | Pressure Loss | | | |
| | 0.5 | 0 | bar 🔻 | |
| | | Calcula | te Flow | |

Figure 4 Main Menu

| Menu Items | Description |
|----------------------|--|
| Saved Files | Display the Saved Files screen. For more information, see: <u>Saved Files</u> . |
| Help & User Guide | Displays the Help & User Guide menu. For more information, see: <u>Help & User Guide Menu</u> . |
| Results Verification | Display the Results Verification menu. For more information, see: <u>Results Verification Menu</u> . |
| In App Purchases | Display the In App Purchase or Purchase screen. For more information, see: <u>Licensing Information</u> . |
| Settings | Display the Settings menu. For more information, see: <u>Settings</u> . |

Select an option from the menu or tap the Gas Flow Rate logo to close the menu.





2.1.1 Help & User Guide Menu

| e. 🔍 |
|------------------|
| ✤ 100% ■ |
| User Guide Close |
| > |
| > |
| > |
| > |
| |

Figure 5 Help & User Guide

| Menu Items | Description |
|-------------------------------------|--|
| User Guide | Open the User Guide PDF document (this document). |
| Pipe Flow Gas Flow Rate Brochure | Open the Pipe Flow Gas Flow Rate PDF Brochure. |
| View Website | Open the Pipe Flow website. |
| View Support | Open Pipe Flow Gas Flow Rate's support pages on the web. |
| Email Support | Send an e-mail to our support team. |



2.1.2 Results Verification Menu

| | 0 0 0 | |
|--------------------|-----------------------------|-----------------|
| 9:41 AM Tue Oct 30 | | २ 100% 🔳 |
| \equiv | Results Verification | Close |
| Gases - Compre | ssible Results | > |
| Gases - Compre | ssible Flow Equations | > |

Figure 6 Results Verification Menu

| Menu Items | Description |
|--|--|
| Gases – Compressible Results | Open the Compressible (Gases) Calculation Results Verification PDF document. |
| Gases – Compressible Flow Equations | Open the Compressible (Gases) Flow Equations & formula descriptions PDF. |



2.2 Calculation Panel

The calculation panel allows you to enter known information for the required calculation.

| U 1 | | | as I rat | P | | ♥ toons ■ Calculate |
|-----|--------------------------------|----------------|--------------------|---|-----------------------|---------------------|
| | Steel (ANSI) Sch. 40 | | | | | |
| | Internal Roughness 0.045999 | 0 | mm | - | Pipe | • |
| | | | | | | |
| | Internal Diameter 26.6446 | 0 | mm | - | ⊒ Diam. | • |
| | | - | | | 4.000 | |
| | Length (No Fittings) | 0 | m | - | Fittings | • |
| | | | | | EX I miliga | |
| | Elevation Change | 0 | m | | 1 Rise | - |
| | | U | 10 | | i hise | |
| | Fluid Air (20°C) | | | | 1.0 | |
| | | | | | 6 Gases | |
| | @ 0 | 0 | bar g | - | Options | <u>*</u> |
| | Density Viscosity | 1.204 0.018 | kg/m³ Centipois | e | General Iso. Z = 1 | |
| | Pressure Loss | | | | | |
| | 0.5 | 0 | bar | * | | |
| | | | | | | |
| | | Calcula | ate Flow | | | |
| | | | | | | |
| | | | | | | |
| | | | | | | |
| | | | | | | |
| | | | | | | |
| | | | | | | |
| | | | | | | |
| | oipeflow® | | | | | виу († |

Figure 7 Calculation Panel

The **Material name**, **Schedule** and **Internal roughness** of the pipe can be specified by tapping the **Pipe** button to open the **Pipe Material** screen from where a material can be selected from the database or a new material defined. For more information about working with pipe materials, see: Pipe Material & Diameters.

The **Internal diameter** of the pipe can be specified by tapping the **Diam**. button to open the **Pipe Diameter** screen from where a pipe size can be selected from the database or a new size defined. For more information about working with pipe diameters, see: <u>Pipe Material & Diameters</u>.

Fittings can be added to the pipe by tapping the **Fittings** button to open the **Fitting Screen** from where fittings can be selected, or new fittings defined. For more information about working with fittings, see: <u>Fittings & Valves</u>.

The pipe's **Elevation** change can be specified by entering the difference in height from the start of the pipe to the end of the pipe in the **Elevation Change** field and specifying whether this is a rise or fall.

The **Gas** in the pipe can be specified by tapping the **Gases** button to display the Fluid Database. For more information about working with fluids, see: <u>Fluids</u> <u>Database</u>.



The **Pressure Loss** in the pipe can be specified by entering the value into the **Pressure Loss** field.

Tap the **Calculate** button to solve the calculation using the data supplied.

The **Results Panel** will slide up and over the calculation panel to display the results of the calculation. For more information about the Results Panel, see: <u>Results</u> <u>Panel</u>.



Depending upon the amount of information in the calculation panel and/or the height of the program window, it may be necessary to scroll down to reveal further information.



2.3 Results Panel

When a calculation is solved, the **Results Panel** slides up and over the **Calculation Panel**.

| 9:41 AM Tue Oct 30 | cas flow rate | | |
|------------------------|----------------------|---------------|---------------------|
| Results | .000 | 🖪 Excel 📮 PDF | Results Menu Bar |
| Calc. Method | General Fundamental | 0 |] |
| Material | Steel (ANSI) Sch. 40 | | |
| Internal Diameter | r 26.64 | mm | |
| Length | 10.00 | m | Calculation |
| Elevation Chang | e 0.00 | m | Inputs |
| Fluid (20°C) | ▶ Air | | |
| Compressed@ | ▶ 0.000000 | bar g | |
| Pressure Loss | 0.500000 | bar | |
| Flow Type | Turbulent | | 1 |
| Reynolds Number | er 149118 | | |
| Friction Factor | 0.023800 | | |
| Exit Velocity | ▶ 165.18 | m/sec | |
| Exit Pressure | -0.500000 | bar g | |
| Friction Loss | 0.500000 | bar | Calculation |
| Fittings Loss | 0.000000 | bar | Results |
| Elevation Loss | 0.000000 | bar | |
| Entry Compress | sed 0.0467 | m³/sec 🔻 | |
| Exit Compresse | ed 0.0921 | m³/sec 💌 | |
| Mass Flow | 0.0562 | kg/sec 💌 | |
| Standard Flow | 165.0850 | SCMH 👻 | |
| | | | 1 |
| >pipe f _ov | N [®] | в | |
| | <u> </u> | ВС | |

The results panel displays the data that was entered by the user at the top in the 'Calculation Inputs' section and displays the results beneath the inputs in the 'Calculation Results' section.

The display unit for each different item of data can be changed in Settings. In addition, for the main result the display unit can be changed by selecting the unit from the drop-down list. When the result panel is closed, and another calculation is performed, the result unit will be reset to the unit that is specified in settings for that attribute. For more information about setting units, see: <u>Units</u>.





Figure 8 Results Panel

Tapping the expander button for a result attribute will reveal further data associated with that attribute. For further information about expanders, see: <u>Expandable Sections</u>.





2.3.1 Results Menu Bar

In the header of each result panel is the results menu bar.

| | | Create Excel Report | |
|--------------|----------------------|---------------------|-------------------|
| | | | |
| Results | | .000 | 🖳 Excel 📮 PDF |
| | Set Results Decimals | | Create PDF Report |
| Figure 9 Res | ults Menu Bar | | |

The menu bar contains three buttons which provides quick access to:

| Menu Items | Description |
|------------|--|
| .000 | Setting the decimals for the results. For more information about results decimals, see: <u>Results</u> <u>Decimals</u> . |
| X | Creating and viewing an Excel Report. For more information about Excel Reports, see: Creating a Report of the Results. |
| <u> </u> | Creating and viewing a PDF Report. For more information about PDF Reports, see: Creating a Report of the Results. |

Depending upon the amount of information in the result panel and/or the height of the program window, it may be necessary to scroll down to reveal further information.





2.4 Results Share Action Sheet

In the footer of each result panel is the status bar. Tap the **Share** the **Share** button to open the **Share Action Sheet**.

| í l | Share Calculation | |
|-----|---------------------|--|
| | Save Calculation | |
| | Create Excel Report | |
| | Create PDF Report | |
| | Cancel | |
| | | |

Figure 10 Results Share Action Sheet

| Menu Items | Description |
|---------------------|--|
| Share Calculation | Opens the iOS Share Action Sheet to allow the calculation to be exported from the device (e.g. via AirDrop, mail, DropBox etc.). For more information about sharing calculations, see: <u>Sharing a</u> <u>Calculation</u> . |
| Save Calculation | Saving the calculation to the local storage on the device. For more information, see <u>Saving a</u> <u>Calculation</u> . |
| Create Excel Report | Create and view an Excel Report. For more information about Excel Reports, see: <u>Creating a Report of the Results</u> . |
| Create PDF Report | Create and view a PDF Report. For more information about PDF Reports, see: Creating a Report of the Results. |
| Cancel | Close the Share action sheet. |



2.5 Expandable Sections

Pipe Flow Gas Flow Rate uses expandable sections to allow the user to increase or reduce the information that is displayed.

Sections that can be expanded display the expander button \blacktriangleright which when tapped will expand the section to reveal more information.

Tapping the expander button when the section is expanded will collapse the section.

| | Gas flow rate | | Close | ⊟ Units | FLOW Fate |
|-------------------|----------------------|---------------|-------|--------------------|---|
| esults | .000 | 🖲 Excel 🖲 PDF | | Results | .000 |
| Calc. Method | General Fundamental | ٢ | | Calc. Method | General Fundamental |
| Material | Steel (ANSI) Sch. 40 | | | Z Model | Ideal Gas Law |
| Internal Diameter | 26.64 | mm | | Z = | 1 |
| Length | 10.00 | m | | Material | Steel (ANSI) |
| Elevation Change | 0.00 | m | | Schedule / Class | Sch. 40 |
| Fluid (20°C) | ▶ Air | | | Internal Roughness | 0.045999 |
| Compressed@ | ▶ 0.000000 | bar g | | Nominal Size | 25 |
| Pressure Loss | 0.500000 | bar | | Internal Diameter | 26.64 |
| Flow Type | Turbulent | | | Length | 10.00 |
| Reynolds Number | 149118 | | | Elevation Change | 0.00 |
| Friction Factor | 0.023800 | | - | Fluid | ▼ Air |
| Exit Velocity | ▶ 165.18 | m/sec | | Temperature | 20.0 |
| Exit Pressure | -0.500000 | bar g | | Compressed@ | ▼ 0.000000 |
| Friction Loss | 0.500000 | bar | | Density | 1.204000 |
| | | | | Viscosity | 0.018000 |
| Fittings Loss | 0.000000 | bar | | Atmosphere | 1.013250 |
| Elevation Loss | 0.000000 | bar | | Pressure Loss | 0.500000 |

Figure 11 Expandable Sections





2.6 Notifications & Action Sheets

Messages that do not require user acknowledgement / interaction are displayed as a notification at the top of the screen.

These notifications are displayed for a short period of time.

To close a notification, tap or swipe up on the notification banner.

To prevent a notification from closing, press and hold on the notification banner.

| 9:41 AM Tue Oc | 1 30 | | | | | 🗢 100% 🗩 | |
|----------------|----------|---|---------------------------------------|------------------|------------|----------|--|
| | | Maximum number of pos Delete some po | st-decimal digits st-decimal digit | s reached. S. | | | |
| | | | | | | | |
| | 0.045999 | 8 | mm 🔻 | | 🗖 Pipe 🔹 🕨 | | |
| | | | | | | | |

Figure 12 Temporary Notification

Some notifications may also display a button in the bottom right corner (e.g. More Details, or Learn More), which when tapped will open an information panel providing additional information about the notification.

| | <i>a</i> . | |
|--------------------|--|----------------|
| 9:41 AM Tue Oct 30 | | ∲ 100% |
| | | |
| | 1 user-defined fitting type was not updated. | More Details - |
| Calc. Metho | General Fundamental | ٢ |
| Material | Steel (ANSI) Sch. 40 | |

Figure 13 Temporary Notification with Additional Information





Action Sheets display at the bottom of the screen and allow the user to select certain options.

In some cases, action sheets are displayed in conjunction with a notification. When notifications appear with action sheets, the notification will remain on display and will be removed when an option on the action sheet has been selected – the notification cannot be removed by tapping or swiping.

| | | | <u>e</u> . 🔍 | | | |
|----------------|------------------------|--------------------------|---------------------------------|-------------------|-----------------------|------------------------|
| 9:41 AM Tue Oc | et 30 | | | | | 奈 100% ■ |
| | The nominal size of so | me fittings does not n | natch the non | ninal size of the | pipe's diamete | ər. |
| | Automatically update s | | | | | |
| | NOTE: U | lser defined fittings ca | innot be upda | ated automatica | lly. | |
| | | | | | | Learn More |
| | 26.6446 | 8 | mm | - | 📑 Diam. | • |
| | Length (Fittings: 1) | | | | | |
| | 10 | ۲ | m | - | 🛃 Fittings | • |
| | Elevation Change | | | | | |
| | 0 | ۲ | m | • | 1 Rise | • |
| | Fluid | | | | | _ |
| | Air (20°C) | | | | organization Gases | • |
| | @ 0 | 8 | bar g | • | Options | • |
| | Density Viscosity | 1.204 0.018 | kg/m ³ Centipoise | | General Iso. Z = 1 | |
| | Pressure Loss | | | | | |
| | 0.5 | 0 | bar | | | |
| | | Calcula | ate Flow | | | |
| | | | | | | |
| | | | | | | |
| | | | | | | |
| | | Yes - Upo | late Sizes | | | |
| | | | 01263 | | | |
| | | No - Don't L | Jpdate Siz | es | | |
| | | Ca | ncel | | | |
| <u> </u> | | | | | | |
| | | | | | | |

Figure 14 Notification with Action Sheet

3 Settings

Pipe Flow Gas Flow Rate can be configured and set-up to suit the user's working preferences.

The settings screen is opened by tapping the **Main Menu** \equiv button and then **Settings.**

| | V 🔍 n 🕘 | |
|--------------------|----------|-----------------|
| 9:41 AM Tue Oct 30 | | २ 100% 🔳 |
| Ξ | Settings | Close |
| Sas Flow Rate | | > |
| Units | | > |
| Results Decimals | | > |
| General | | > |
| Reports | | > |
| | | |

Figure 15 Settings

| Menu Items | Description |
|----------------------------|--|
| Pipe Flow Gas Flow Rate | Open the Pipe Flow Gas Flow Rate screen. For more information, see: <u>Gas Flow Rate</u> . |
| Units | Open the Units screen. For more information, see: <u>Units</u> . |
| Results Decimals | Open the Results Decimals screen. For more information, see: <u>Results Decimals</u> . |
| General | Open the General menu. For more information, see: <u>General</u> . |
| Reports | Open the Reports screen. For more information, see: <u>Reports</u> . |





3.1 Pipe Flow Gas Flow Rate

The **Pipe Flow Gas Flow Rate** screen is displayed by tapping the **Main Menu** \equiv button, **Settings** and then the **Pipe Flow Gas Flow Rate** \bigcirc menu item.

| 9:41 AM Tue Oct 30 | | 奈 100% ■ |
|-------------------------|---------------|----------|
| K Back | Gas Flow Rate | |
| App Version: | | |
| Rate on the App Store | | > |
| Recommend Gas Flow Rate | | > |
| Reset | | > |
| View Licence Agreement | | > |
| View System Info | | > |
| | | |

Figure 16 Pipe Flow Gas Flow Rate Menu

| Menu Items | Description |
|--------------------------------------|---|
| App Version | Displays the Pipe Flow Gas Flow Rate version number. |
| Rate on the App Store | Open the Apple App Store so that you can provide a rating / review of Pipe Flow Gas Flow Rate. For more information, see: <u>Rate on the App Store</u> . |
| Recommend Pipe Flow Gas Flow Rate | Easily send a Pipe Flow Gas Flow Rate recommendation e-mail to a friend or colleague. For more information, see: <u>Recommend Pipe Flow</u> <u>Gas Flow Rate</u> . |
| Reset | Open the Reset screen. For more information, see: <u>Reset.</u> |
| View License Agreement | Displays the Pipe Flow Gas Pipe Flow license agreement. |
| View System Info | Displays information about the version of Pipe Flow Gas Pipe Flow and your device. |



3.1.1 Rate on the App Store

To provide a rating and/or review of Pipe Flow Gas Flow Rate on the Apple App

Store, tap the Main Menu \equiv button, Settings > Pipe Flow Gas Flow Rate \diamond and then the Rate on the App Store menu item.

The App Store application on your device will be launched and the Pipe Flow Gas Flow Rate App display from where you can leave a review / rating.

3.1.2 Recommend Pipe Flow Gas Flow Rate

To easily recommend Pipe Flow Gas Flow Rate to a friend or colleague, tap the **Main Menu** \equiv button, **Settings** > **Pipe Flow Gas Flow Rate** \bigcirc and then the **Recommend Pipe Flow Gas Flow Rate** menu item.

The Mail application on your device will be launched and new Email prepared containing some default text and a link to download the Pipe Flow Gas Flow Rate.

Enter the email addresses of the people you wish to send the recommendation to and edit the body text as needed, then tap Send.





3.1.3 Reset

The **Reset** screen is displayed by tapping the **Main Menu** \equiv button, **Settings** > **Pipe Flow Gas Flow Rate** \bigcirc and then the **Reset** menu item.

| | 0 0 0 | |
|----------------------------|-------|----------|
| 9:41 AM Tue Oct 30 | | 중 100% ■ |
| K Back | Reset | |
| | | |
| Reset All Settings | | |
| | | |
| Reset All Calculations | | |
| | | |
| Restore Standard Materials | | |
| | | |

Figure 17 Reset

| Option | Description |
|------------------------------|--|
| Reset All Settings | Reset all settings values to defaults. |
| Reset All Calculations | Reset all calculation values to defaults. |
| Restore Standard Material | Restore standard materials that have been deleted. |





3.2 Units

The Units screen is displayed by tapping the Main Menu \equiv button, Settings and then Units $\stackrel{\texttt{Las}}{\texttt{Las}}$ menu item.

| 9:41 AM Tue Oct 30 | | 100% |
|----------------------|-------|---------------|
| < Cancel | Units | Done |
| Change All Units | | Metric * |
| Length | | metres * |
| Diameter | | millimetres * |
| Roughness | | millimetres * |
| Pressure | | bar g 👻 |
| Pressure Loss | | bar 🔻 |
| Atmospheric Pressure | | bar a 🔻 |
| Flow Rate | | m³/sec 👻 |
| Mass Flow | | kg/sec 🔻 |
| Gas Flow | | SCMH 👻 |
| Velocity | | m/sec * |
| Elevation | | metres * |
| Temperature | | °C ▼ |
| Density | | kg/m³ * |
| Viscosity | | Centipoise * |
| | Done | |

Figure 18 Units

It can also be displayed by tapping the **Units** button in the **Navigation Bar** from any calculation.

Units for each of the calculations can be specified by:

- 1. Selecting the required unit for each of the attributes, OR Selecting Imperial / Metric to change all units for that calculation.
- 2. Tap Done.

Scroll down to reveal more units if not all units are displayed.





3.3 Results Decimals

The **Results Decimals** screen is displayed by tapping the **Main Menu** \equiv button,

Settings and then Results Decimals ^{eee} menu item.

The number of post decimal digits for each attribute can be specified individually, or all attributes can be set to the same number of post decimals by selecting a value from the **Set All Decimals** drop down.

The number of post decimal digits can be reset to their default values by tapping **Reset to Defaults**.

| 9:41 AM Tue Oct 30 | Decimals | 100% ■ Done |
|----------------------|----------|-----------------|
| Reset to Defaults | | |
| Set all Decimals | | 0 👻 |
| Length | | 2 💿 |
| Diameter | | 2 © |
| Roughness | | 6 © |
| Pressure | | 6 🕲 |
| Pressure Loss | | 6 © |
| Atmospheric Pressure | | 6 🔘 |
| Flow Rate | | 4 💿 |
| Mass Flow | | 4 🕲 |
| Gas Flow | | 4 💿 |
| Velocity | | 2 💿 |
| Elevation | | 2 🕲 |
| Temperature | | 1 🛛 |
| Density | | 6 🔘 |
| Viscosity | | 6 🔘 |
| Specific Heat Ratio | | 6 🕲 |
| Friction Factor | | 6 💿 |
| Transmission Factor | | 6 🚳 |

Figure 19 Results Decimals

All results data displayed on the Results Panel and in the Excel / PDF reports will be displayed to the number of post decimals specified.



Scroll down to reveal more attributes.



3.4 General

The **General** screen is displayed by tapping the **Main Menu** \equiv button, **Settings** and then **General** \bigotimes menu item.

| 9:41 AM Tue Oct 30 | | 중 100% ■ |
|--------------------------|---------|--------------|
| Cancel | General | Done |
| Show clear value buttons | | i () |
| | Done | |
| | | |

Figure 20 Settings General

| Option | Description |
|--------------------------|---|
| Show clear value buttons | When checked, edit boxes contain a clear value button that when tapped will erase the contents of the edit box. |



3.5 Reports

The **Reports** screen is displayed by tapping the **Main Menu** \equiv button, **Settings** and then **Reports** menu item.

| 9:41 AM Tue Oct 30 | | 중 100% ■ |
|--------------------|---------|----------------------|
| Cancel | Reports | Done |
| Excel File Format | | Excel 2016 (.xlsx) 🔻 |
| Paper Size | | A4 💌 |
| Font Size | | A A |
| Tabulated Units | | i 🌔 |
| | Done | |
| | | |

Figure 21 Settings Reports

| Option | Description |
|-------------------|---|
| Excel File Format | Configure the version of Excel that will be used. |
| Font Size | Configure the font size to use for the report. |
| Paper Size | Configure the paper size to use for the report. |
| Tabulated Units | When enabled, units will be displayed in their own column. When un-checked, units will be displayed next to their value in the same column. For examples of tabulated and non-tabulated reports, see: <u>PDF</u> <u>Report Example</u> . |





4 File and Calculation Operations

4.1 Filename Extension

The filename extension for the Gas Flow Rate calculation is .pfgfr

4.2 Saving a Calculation

When on the results panel of a calculation, tap **Save Calculation** to display the filename dialog. It is not necessary to add a file extension. The filename will be prepopulated with a default filename, alternatively this can be cleared / overtyped with your own filename.

Saved calculations are stored on your device and can be accessed by tapping **Saved Files** on the **Main Menu.**

| | Pressu | re Loss | | l | 0.500000 | | | | bar | |
|----------------|--------------|---------------|--------|---------------|---------------|--------|--------|---------------|--------|------|
| | Flow Ty | ре | | | Turbulent | | | | | |
| | Reynold | ls Numb | er | | 149118 | | | | | |
| | Friction | Factor | | | 0.023800 | | | | | |
| | Exit Vel | ocity | | | 165.18 | | | | m/sec | |
| Filename: GFF | R-20211015-1 | 102.pfgfr | | | | | | | | Save |
| GFR-2021 | 1015-1102 | | | | | | | | | 0 |
| >< [1 Q | 2 W | 3 E | 4 R | 5 T | 6 Y | 7 U | 8 | 9 O | 0 P | X |
| @ A | # S | E D | F | | ÷ F | 1 | | / / | | ¢ |
| | % Z | X | + C | - V | / B | ; N | : M | ! | ? | • |
| .?123 | | Ŷ | | | | | | .?1 | 23 | |

Figure 22 Save Dialog



4.3 Saved Files

| 9:41 AM Tue O | rt 30 | 중 100% ■ |
|-------------------|---|-----------------------------|
| Done | Saved Files | Û |
| | | Date ↓ |
| (>) G | FR-20211020-1048 as Flow Rate Excel PDF | 20 October 2021 10:48:44 |
| (>) G | FR-20211020-1034 as Flow Rate | 20 October 2021 10:34:05 |

Figure 23 Saved Files

The **Saved Files** screen displays all calculations that have been saved to your device. The file list can be sorted date ascending or descending.

Tap on a row in the list to load the calculation.

Tap the **Excel** or **PDF** buttons to create and view a calculation report directly from the **Saved Files** screen.

Swipe right to left, on a row in the list, to display the additional action buttons for the saved file.

| 9:41 AM T | ue Oct 30 | | | | 🗢 100% 🔳 |
|--------------|------------------------------------|-------------|-------------|------------|------------------------|
| Done | | Saved Files | | | Ê |
| | | | | | Date 🗸 |
| $\mathbf{>}$ | GFR-20211020-1048 Gas Flow Rate | | ●●● More | Arre Share | Delete |
| $\mathbf{>}$ | GFR-20211020-1034 Gas Flow Rate | | | 20 Oc | tober 2021 10:34:05 |

Figure 24 Saved Files (Action Buttons)



| Action Button | Description |
|---------------|---|
| More | Displays the more action sheet with options to create an Excel or PDF report. |
| Share | Displays the iOS Share Action Sheet so that the calculation can be shared with other Pipe Flow Gas Flow Rate users (on any device). |
| Delete | Delete the selected file from your device. A confirmation dialog will be displayed to confirm the file deletion. Once deleted, the file cannot be recovered. |

4.3.1 Export / Backup all Files

To export / backup all calculation files on your device, tap the button to display the **Share Action** sheet and tap **Export all Calculations.** Pipe Flow Gas Flow Rate will create a compressed folder (zip) containing all the calculation files and then display the **iOS Share Action** sheet from where you can select how to share the zip file. For example, you can select to send the zip file via e-mail or use a third-party cloud service such as Drop Box.

4.4 Sharing a Calculation

The calculation data can be shared with other Pipe Flow Gas Flow Rate users (on any device).

To share a calculation, tap the **Share** button to display the associated action sheet. This will be either the Results Panel Share Action Sheet (depending upon the current panel shown) or the Calculation Panel Share Action Sheet.

| Share Calculation | |
|---------------------|--|
| Save Calculation | |
| Create Excel Report | |
| Create PDF Report | |
| Cancel | |
| | |



Figure 26 Calculation Panel Share Action Sheet

Figure 25 Results Panel Share Action Sheet





Tap Share Calculation to show the iOS Share Action Sheet.

Tap the required method of sharing the calculation.



The options / applications available on the iOS Share Sheet will depend upon the applications installed on the device and how the share sheet is configured.



4.5 Loading a Calculation

Calculations that have been saved on your device, or that have been shared with you (e.g. via email) can be opened in Pipe Flow Gas Flow Rate.

4.5.1 Load Calculation from Saved Files

The Saved Files screen is displayed by tapping the **Main Menu** \equiv button, then **Saved Files.** For more information, see: <u>Saved Files</u>.

Tap the required calculation in the list to load it from your device.

4.5.2 Load Calculation from Shared File

A calculation that has been shared (e.g. via email) can be opened in Pipe Flow Gas Flow Rate.

- Open the e-mail that contains the Pipe Flow Gas Flow Rate attachment. For more information on the type of files Pipe Flow Gas Flow Rate uses see: <u>Filename Extension</u>.
- 2. Tap the attachment to open the **iOS Share Sheet**.
- 3. Tap Copy to Gas Flow Rate
- If the **Copy to Gas Flow Rate** option is not immediately available, it may be necessary to swipe the applications to the left.

4.5.3 Display Filename of Loaded Calculation

When a calculation has been loaded from a file, a blue information icon appears next

| | • • • | |
|--------------------|---------------------|-----------|
| 9:41 AM Tue Oct 30 | | 🗢 100% 🔳 |
| 📃 Units | Gas () flow rate | Calculate |

Figure 27 Calculation Loaded Screen Title

to the calculation title.





Tapping the app title or the blue information icon will display the name of the loaded file in a temporary notification.

| | | * (9 | | | | | |
|--------------------|-------------|---------------|--------------|-----------|------|-----------------|--|
| 9:41 AM Tue Oct 30 | | | | | | ? 100% 🔳 | |
| | | | | | | | |
| | Pipe Flow | Gas Flow Rate | - Gas Flow R | ate.pfgfr | | | |
| | | | | | | | |
| | | | | | | | |
| Interna | I Roughness | | | | | _ | |
| 0.0459 | 999 | 8 | mm 💌 | | Pipe | | |

Figure 28 Filename of Loaded Notification





5 Gas Flow Rate

The **Flow Rate** through the pipe can be calculated when the following values are known:

- Pipe internal roughness
- Pipe internal diameter
- Pipe length
- Pipe elevation change
- Fittings
- Pressure Loss

For more information about working with gases, see: **<u>Error! Reference source not</u>**

For more information about the theory and formulas used to calculate the flow rate, see: <u>Calculation Theory and Method of Solutions</u>.





5.1 Gas Flow Rate Calculation

| | TCOU | rate | - | | | |
|---|-------|---------------------------------|---|---|--------------------|---|
| Steel (ANSI) Sch. 40 | | | | | | |
| Internal Roughness | | | | | | |
| 0.045999 | 0 | mm | | - | Pipe | |
| Internal Diameter | | | | | | |
| 26.6446 | 0 | mm | - | - | Diam. | • |
| Length (No Fittings) | | | | | | |
| 10 | 0 | m | * | e | Fittings | |
| Elevation Change | | | | | | |
| 0 | 0 | m | - | | I Rise | - |
| Fluid | | | | | | |
| Air (20°C) | | | | | Gases | |
| @ 0 | 0 | bar g | * | 6 | Options | • |
| Density Viscosity | 1.204 | kg/m ^a Centipolse | | | eneral Iso. = 1 | |
| Pressure Loss | 0.010 | Gernipolae | | E | | |
| 0.5 | 0 | bar | * | | | |
| 0.0 | | ate Flow | | | | |
| the second se | | | | | | |

The flow rate for a gas in a pipe can be calculated as follows:

Figure 29 Gas Flow Rate Calculation

- Select or define the Material and Internal Roughness of the pipe. For more information about working with pipe materials, see: <u>Pipe Material &</u> <u>Diameters</u>.
- 2. Select or define the **Internal Diameter** of the pipe. For more information about working with pipe diameters, see: <u>Pipe Material & Diameters</u>.
- 3. Set the Length and Elevation Change of the pipe.
- 4. Add **Fittings** to the pipe if required. For more information about working with fittings, see: <u>Fittings & Valves</u>.
- 5. Select the **Gas** in the pipe. For more information about working with fluids, see: <u>Fluids Database</u>.
- 6. Enter the **Pressure** of the fluid at the start of the pipe.
- 7. Enter the **Pressure Loss**.
- 8. Tap Calculate Flow, the Results Panel will slide up.

The internal diameter will be reset to 1.049" (26.64 mm) if running the trial version of Pipe Flow Gas Flow Rate.





The **Gas Flow Rate Results Panel** displays the calculation input data and the results of the **Find Flow** calculation. For more information about the Results Panel, see: <u>Results Panel</u>.

| Units | | _ow rate | | Clos |
|--------------|---------|----------------------|-----------|------|
| Results | | .000 | Excel PDF | |
| Calc. Meth | od 🕨 | General Fundamental | ٢ | |
| Material | • | Steel (ANSI) Sch. 40 | | |
| Internal Dia | imeter | 26.64 | mm | |
| Length | | 10.00 | m | |
| Elevation C | hange | 0.00 | m | |
| Fluid (20°C |) 🕨 | Air | | |
| Compresse | ed@ | 0.000000 | bar g | |
| Pressure I | -055 | 0.500000 | bar | |
| Flow Type | | Turbulent | | |
| Reynolds N | lumber | 149118 | | |
| Friction Fa | stor | 0.023800 | | |
| Exit Velocit | y 🕨 | 165.18 | m/sec | |
| Exit Pressu | ire 🕨 | -0.500000 | bar g | |
| Friction Los | 35 | 0.500000 | bar | |
| Fittings Los | is | 0.000000 | bar | |
| Elevation L | oss | 0.000000 | bar | |
| Entry Con | pressed | 0.0467 | m³/sec 💌 | |
| Exit Comp | ressed | 0.0921 | m³/sec 💌 | |
| Mass Flow | | 0.0562 | kg/sec 👻 | |
| Standard I | low | 165.0850 | SCMH T | |

Figure 30 Gas Flow Rate Results

The **Flow** units can be changed as required. To change the flow units for all subsequent calculations, the flow unit can be specified in Settings > Units. For more information about setting units, see <u>Units</u>.

To generate and view an Excel or PDF Report of the results, tap the Excel subtrained button or PDF subtrained button. For more information about generating reports, see: Creating a <u>Report of the Results</u>.

To close the **Results Panel**, tap the **Close** button in the **Navigation Bar** or the **Close Results** button at the bottom.





6 Fluids Database

The Pipe Flow Gas Pressure Drop software includes a fluid database. The Fluid Properties list displays all the fluids available in the gases database. When you are selecting a gas to be used for a calculation, you can select an existing gas, or enter your own gas data. Once entered, new gas data will be displayed in the list of fluids and can then be used just the same as the standard gas data.

To define the fluid and fluid properties for the currently selected calculation:

1. Tap the **Gases** button on the calculation panel to display the gases in the Fluids Database.

| 9:41 AM Tue Oct 30 | | | 🗢 100% 🔳 |
|---------------------------|---|---|----------|
| Back | | Gases | Units |
| | Gauge pressure is | referenced against standard atmosphere @ 1.013250 bar.a | |
| ٩ | | | |
| Q | | | |
| Air | | | |
| 0.000 °C Gas | 0.000000 bar g N/A | | |
| Density: | 1.292000 kg/m ³ | | |
| Viscosity: | 0.017000 cP | | |
| S.H. Ratio: | 1.402736 | | |
| Air | | | |
| 15.000 °C | 0.000000 bar g | | |
| Gas | N/A | | |
| Density: | 1.225000 kg/m ³ | | |
| Viscosity: S.H. Ratio: | 0.018000 cP 1.402163 | | |
| | | | |
| Air | 0.000000 h av a | | |
| 15.556 °C Gas | 0.000000 bar g N/A | | |
| Density: | 1.222000 kg/m ³ | | |
| Viscosity: | 0.018000 cP | | |
| S.H. Ratio: | 1.402141 | | |
| Air | | | |
| 20.000 °C | 0.000000 bar g | | |
| Gas | N/A | | |
| Density: Viscosity: | 1.204000 kg/m ³ 0.018000 cP | | |
| S.H. Ratio: | 1.401968 | | |
| | | | |
| Ammonia 0.000 °C | 0.000000 hav a | | |
| Gas | 0.000000 bar g N H3 | | |
| Density: | 0.760000 kg/m ³ | | |
| Viscosity: | 0.009000 cP | | |
| S.H. Ratio: | 1.327243 | | |
| Ammonia | | | |
| 15.000 °C | 0.000000 bar g | | |
| Gas | N H3 | | |
| | | Add New Gas | |
| | | | |
| | | | |

Figure 31 Fluid Database - Gases

2. Select the gas contained in the pipe from the **Fluid Database** list. The name of the gas is displayed in the calculation next to the gases button.





6.1 Adding Gases to the Fluid Database

If the gas you are using does not exist in the Pipe Flow Gas Flow Rate fluid database, you can quickly add the gas to the database by tapping the Add Gas button on the Fluid Database screen.

NOTE: Be sure to enter the value for the gases properties in the units displayed in the column header. For example, if you are using imperial units, °F for Fahrenheit is displayed under Temperature in the Temperature column. The temperature value in this case should be entered in degrees Fahrenheit.

To add a new gas to the fluid database:

- 1. Tap the **Gases** button on the calculation panel to display the Fluids Database Action Sheet.
- 2. Select **Gases** from the action sheet to display the list of standard gases.
- 3. Tap Add New Fluid and then select Use Gas Calculator or Use Own Data.

| K Back Gases Units Cuoronou Cuoronou Sar y Gas Cuoronou Sar y Gas Cuoronou Sar y Sar Subsective Subsecti | 9:41 AM Tue Oct 30 | | | 🗢 100% 🔳 |
|--|--------------------|----------------------------|--------------------|----------|
| C.000000 C 0.000000 bar y Gas N/A Density: 1.292000 kg/m³ Viscosity: 0.007000 cP S.H. Ratio: 1.402736 Air 15.00000°C Gas N/A Density: 1.225000 kg/m³ Viscosity: 0.018000 cP S.H. Ratio: 1.402163 Air 15.556000°C J.5.556000°C 0.000000 bar g Gas N/A Density: 1.222000 kg/m³ Viscosity: 0.018000 cP S.H. Ratio: 1.402141 Air 1.402141 Air 0.000000 bar g Gas N/A Density: 1.204000 kg/m³ Viscosity: 0.018000 cP S.H. Ratio: 1.402141 Air 0.000000 bar g Gas N/A Density: 1.204000 kg/m³ Viscosity: 0.000000 bar g Gas N H3 Density: 0.780000 bar g Gas | Back | | Gases | Units |
| Gas N/A Density: 1.292000 kg/m³ Viscosity: 0.017000 cP S.H. Air 15.00000°C 0.00000 bar g Gas N/A Density: 1.225000 kg/m³ Viscosity: 0.018000 cP S.H. Ratio: 1.402163 Air 1.505000°C 0.000000 bar g Gas N/A Density: 1.222000 kg/m³ Viscosity: 0.018000 cP S.H. Ratio: 1.402163 Air 1.222000 kg/m³ Viscosity: 0.018000 cP S.H. Ratio: 1.402141 Air 1.204000 kg/m³ Viscosity: 0.018000 cP S.H. Ratio: 1.401968 Ammonia 0.000000 cP S.H. Ratio: 1.401968 Ammonia 0.000000 cp Gas N H3 Density: 0.260000 ka/m³ Use Gas Calculator Use Own Data | Q | | | |
| Yiscosity: 0.017000 cP S.H. Ratio: 1.402736 Air 15.050000 °C 0.000000 bar g Gas N/A Density: 0.225000 kg/m ³ Yiscosity: 0.018000 cP S.H. Ratio: 1.402163 Air 15.556000 °C Gas N/A Density: 1.222000 kg/m ³ Gas N/A Density: 1.222000 kg/m ³ S.H. Ratio: 1.402141 Air 1.402141 Air 1.402141 Air 1.204000 kg/m ³ S.H. Ratio: 1.402141 Air 1.204000 kg/m ³ Yiscosity: 0.000000 bar g Gas N/A Density: 1.204000 kg/m ³ Yiscosity: 0.018000 cP S.H. Ratio: 1.401968 Ammonia 0.000000 bar g Gas N H3 Pensitiu: 0.750000 kg/m ³ Use Gas Calculator Use Own Data | | • | | |
| 15.00000 °C 0.00000 bar g Gas N/A Density: 1.225000 kg/m³ Viscosity: 0.018000 cP S.H. Ratio: 1.402163 Air 15.556000 °C Gas N/A Density: 1.222000 kg/m³ Viscosity: 0.018000 cP S.H. Ratio: 1.402141 Air 1.402141 Air 1.2040000 kg/m³ Gas N/A Density: 1.2040000 kg/m³ Viscosity: 0.018000 cP S.H. Ratio: 1.402141 Air 20.000000 °C Gas N/A Density: 1.2040000 kg/m³ Viscosity: 0.018000 cP S.H. Ratio: 1.401968 Ammonia 0.000000 bar g Gas N H3 Density: 0.7800000 bar g Gas N H3 Density: 0.780000 bar g Gas N H3 Density: 0.780000 bar g Use Gas Calculator Use Own Data | Viscosity: | 0.017000 cP | | |
| Gas N/A Density: 1.225000 kg/m³ Viscosity: 0.018000 cP S.H. Ratio: 1.402163 Air 15.556000 °C 0.000000 bar g Gas N/A Density: 1.222000 kg/m³ Viscosity: 0.018000 cP S.H. Ratio: 1.402141 Air 20.000000 °C 0.000000 bar g Gas N/A Density: 1.204000 kg/m³ Viscosity: 0.018000 cP S.H. Ratio: 1.402141 Air 20.000000 °C Gas N/A Density: 1.204000 kg/m³ Viscosity: 0.018000 cP S.H. Ratio: 1.401968 Ammonia O.000000 bar g Gas N H3 Density: 0.780000 kg/m³ Use Gas Calculator Use Gas Calculator | Air | | | |
| Viscosity: 0.018000 cP S.H. Ratio: 1.402163 Air 15.556000 °C JB.5556000 °C 0.000000 bar g Gas N/A Density: 1.222000 kg/m³ Viscosity: 0.018000 cP S.H. Ratio: 1.402141 Air 20.00000 °C Gas N/A Density: 1.204000 kg/m³ Viscosity: 0.018000 cP S.H. Ratio: 1.204000 kg/m³ Viscosity: 0.018000 cP S.H. Ratio: 1.401968 Ammonia 0.000000 bar g Gas N H3 Presitiv: 0.780000 kg/m³ Use Gas Calculator Use Gas Calculator | | | | |
| 15.556000 °C 0.000000 bar g Gas N/A Density: 1.222000 kg/m³ Viscosity: 0.018000 cP S.H. Ratio: 1.402141 Air 20.000000 °C 0.000000 bar g Gas N/A Density: 1.204000 kg/m³ Viscosity: 0.018000 cP S.H. Ratio: 1.401968 Ammonia O.000000°C O.000000 bar g Gas N H3 Provitu: O.780000 ka/m³ Use Gas Calculator Use Own Data | Viscosity: | 0.018000 cP | | |
| Gas N/A Density: 1.222000 kg/m³ Viscosity: 0.018000 cP S.H. Ratio: 1.402141 Air 20.000000 °C 0.000000 bar g Gas N/A Density: 1.204000 kg/m³ Viscosity: 0.018000 cP S.H. Ratio: 1.401968 Ammonia 0.000000°C 0.000000 bar g Gas N H3 Presitu: 0.360000 kg/m³ Use Gas Calculator Use Own Data | Air | | | |
| Viscosity: 0.018000 cP S.H. Ratio: 1.402141 Air 0.000000 °C Gas N/A Density: 1.204000 kg/m³ Viscosity: 0.018000 cP S.H. Ratio: 1.401968 Ammonia 0.000000 bar g Gas N H3 Preveite: 0.760000 kn/m³ Use Gas Calculator Use Own Data | | | | |
| 20.00000°C 0.00000 bar g Gas N/A Density: 1.204000 kg/m³ Viscosity: 0.018000 cP S.H. Ratio: 1.401968 Ammonia 0.000000 bar g Gas N H3 Pensity: 0.760000 ka/m³ Use Gas Calculator Use Own Data | Viscosity: | 0.018000 cP | | |
| Gas N/A Density: 1.204000 kg/m ³ Viscosity: 0.018000 cP S.H. Ratio: 1.401968 Ammonia O.000000 °C Gas N H3 Pensity: 0.760000 kg/m ³ Use Gas Calculator Use Own Data | Air | | | |
| Viscosity: 0.018000 cP S.H. Ratio: 1.401968 Ammonia 0.000000 °C 0.000000 bar g Gas N H3 Pensitu: 0.760000 ka/m ³ Use Gas Calculator Use Own Data | | | | |
| 0.000000 °C 0.000000 bar g Gas N H3 Descrite: 0.780000 ta/m ³ Use Gas Calculator Use Own Data | Viscosity: | 0.018000 cP | | |
| Use Gas Calculator Use Own Data | 0.000000°C | | | |
| Use Own Data | Poncitu | 0.760000 kg/m ³ | | |
| | | | Use Gas Calculator | |
| Cancel | | | Use Own Data | |
| | | | Cancel | |
| | | | | |

Figure 32 Fluids Database Action Sheet





Tap the Use Gas Calculation menu item to display the Gas Data Calculator.

| | V 🔍 n 🔍 | | | |
|---|-----------------------|----------|-----------------|---|
| 9:41 AM Tue Oct 30 | | | २ 100% ■ | - |
| Cancel | Gas Data Calculator | | Save | |
| Gas | | Air | | , |
| Temperature | | 20 | © °C • | r |
| Pressure Gauge pressure is referenced against standard atmosph | nere @ 1.013250 bar.a | 0 | ⊗ barg ▼ | , |
| Density (from Ideal Gas Law) | | 1.203847 | kg/m³ 🔻 | , |
| Compressibility Factor Z= | | 0.9996 | | |
| Real Density | | 1.204295 | kg/m³ | |
| Use Real Density (i) | | | \bigcirc |) |
| Viscosity | | 0.018206 | Centipoise 🔻 | · |
| Specific Heat Ratio | | 1.401968 | | |
| | Save | | | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |
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| | | | | |
| | | | | |
| - | | | _ | |

Figure 33 Gas Data Calculator

- 4. Choose a Gas from the drop-down listing.
- 5. Enter the temperature of the gas.
- 6. Enter the pressure condition.
- 7. Tap Calculate Gas Data.
- 8. The density, viscosity and specific heat ratio for the gas are displayed.

i

The Gas Data Calculator will not

generate fluid data if running the trial

version of Pipe Flow Gas Pressure





9. Tap **Save...** to display the Save action sheet.

| 9:41 AM Tue Oct 30 | | | | 奈 100% ■ |
|--|-----------------------|----------|----|-------------|
| Cancel | Gas Data Calculator | | | Save |
| Gas | | Air | | • |
| Temperature | | 20 | 0 | °C ≖ |
| Pressure | | 0 | 0 | bar g 🔻 |
| Gauge pressure is referenced against standard atmosphe | re @ 1.013250 bar.a | | | |
| Density (from Ideal Gas Law) | | 1.203847 | | kg/m³ ▼ |
| Compressibility Factor Z= | | 0.9996 | | |
| Real Density | | 1.204295 | | kg/m³ |
| Use Real Density (i) | | | | \bigcirc |
| Viscosity | | 0.018206 | Ce | entipoise 🔻 |
| Specific Heat Ratio | | 1.401968 | | |
| | Save | | | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |
| s | ave To Fluid Database | | | |
| | Save As Current Fluid | | | |
| | Cancel | | | |
| | | | | |

Figure 34 Gas Data Calculator Save Action Sheet

Tap Save To Fluid Database to save the new fluid data to the database.

Tap **Save As Current Fluid** to use the defined fluid in the calculation without saving it to the database.





7 Pipe Material & Diameters

Pipe Flow Gas Pressure Drop includes a database of common pipe materials for which a range of pipe characteristics (internal roughness, nominal size and internal diameter) are defined.

If the pipe you are using does not exist in the database, then its characteristics can be entered manually and optionally added to the database.





7.1 Selecting a Pipe Material

To select a pipe material:

1. Tap the on the **Pipe** button on the calculation panel to open the **Pipe Material** screen.

| 9:41 AM Tue Oct 30 | | 奈 100% 🔳 |
|-------------------------------------|------------------|----------|
| K Back | Pipe Material | Units |
| Q | | |
| Internal Roughness: 0.045999 mm | | |
| Steel (ANSI) Galvanised Sch. 40 | | |
| Internal Roughness: 0.150012 mm | | |
| Steel (ANSI) Galvanised Sch. 80 | | |
| Internal Roughness: 0.150012 mm | | |
| Steel (ANSI) Galvanised Sch. 160 | | |
| Internal Roughness: 0.150012 mm | | |
| Steel (ANSI) Sch. 10 | | |
| Internal Roughness: 0.045999 mm | | |
| Steel (ANSI) Sch. 20 | | |
| Internal Roughness: 0.045999 mm | | |
| Steel (ANSI) Sch. 30 | | |
| Internal Roughness: 0.045999 mm | | |
| Steel (ANSI) Sch. 40 | | |
| Internal Roughness: 0.045999 mm | | |
| | Add New Material | |
| | | |

Figure 35 Pipe Material Database

Tap the required Material in the Material Database list.





7.2 Duplicating a Pipe Material

To select a pipe material:

- 1. Tap the on the **Pipe** button on the calculation panel to open the **Pipe Material** screen.
- 2. Swipe right to left on a material in the material database list to display the actions menu.

| 9:41 AM Tue Oct 30 | | | | | |
|---------------------------------|-------------|------------------|---|------|-------|
| K Back | | Pipe Material | | | Units |
| Q | | | | | |
| Steel (ANSI) Sch. 10 | | | | | |
| Internal Roughness: | 0.045999 mm | | | | |
| Steel (ANSI) Sch. 20 | | | | | |
| Internal Roughness: | 0.045999 mm | | | | |
| Steel (ANSI) Sch. 30 | | | | | |
| Internal Roughness: | 0.045999 mm | | | | |
| Steel (ANSI) Sch. 40 | | | | ••• | ~ |
| Internal Roughness: | 0.045999 mm | | | More | Use |
| Steel (ANSI) Sch. 60 | | | | | |
| Internal Roughness: | 0.045999 mm | | | | |
| Steel (ANSI) Sch. 80 | | | | | |
| Internal Roughness: | 0.045999 mm | | | | |
| Steel (ANSI) Sch. 100 | | | | | |
| Internal Roughness: | 0.045999 mm | | | | |
| Steel (ANSI) Sch. 120 | | | | | |
| | | Add New Material | | | |
| | | | _ | | |
| | | | | | |

Figure 36 Pipe Material List Actions Menu





3. Tap the **More...** button to display the **Material Action Sheet.**

| 9:41 AM Tue Oct 30 | | | 🗢 100% 🗰 |
|-------------------------|-------------|-------------------------|----------|
| < Back | | Pipe Material | Units |
| ٩ | | | |
| Steel (ANSI) Sch. 10 | | | |
| Internal Roughness: | 0.045999 mm | | |
| Steel (ANSI) Sch. 20 | | | |
| Internal Roughness: | 0.045999 mm | | |
| Steel (ANSI) Sch. 30 | | | |
| Internal Roughness: | 0.045999 mm | | |
| Steel (ANSI) Sch. 40 | | | |
| Internal Roughness: | 0.045999 mm | | |
| Steel (ANSI) Sch. 60 | | | |
| Internal Roughness: | 0.045999 mm | | |
| Steel (ANSI) Sch. 80 | | | |
| Internal Roughness: | 0.045999 mm | | |
| Steel (ANSI) | | | |
| Sch. 100 | | | |
| | | Delete This Material | |
| | | Duplicate This Material | |
| | | Cancel | |
| | | | |
| | | | |

Figure 37 Material Database - Material Action Sheet

Tap the **Duplicate This Material** button to display the **Add New Material** screen with the field values pre-populated with the material to be duplicated.

- 4. Edit the Name field.
- 5. Edit the Schedule / Class field.
- 6. Edit the Internal Roughness field.
- 7. Tap the **Save Material** button to add the new material to the material database.





7.3 Adding a new Pipe Material

To select a pipe material:

- 1. Tap the on the **Pipe** button on the calculation panel to open the **Pipe Material** screen.
- 2. Tap the **Add New Material** Add New Material button.

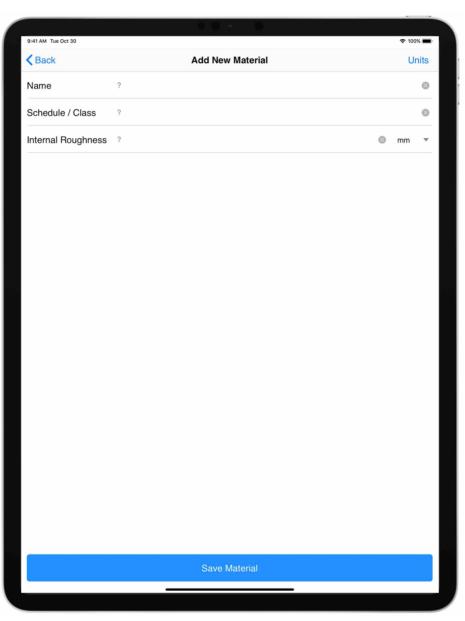


Figure 38 Add New Pipe Material

- 3. Enter the Name, Schedule / Class, and Internal Roughness values.
- 4. Tap the Save Material button to save the new material to the database.





7.4 Selecting a Pipe Diameter

To select a pipe diameter:

1. Tap the **Diam**. button on the calculation panel to open the **Pipe Diameter** screen.

| 9:41 AM Tue Oct 30 | 0.0.0 | 중 100% ■ |
|--------------------------------|-------------------|----------|
| Back | Diameters | Units |
| Steel (ANSI) Sch. 40 | | > |
| Nominal Size | Internal Diameter | |
| 6 mm | 6.832600 mm | |
| 8 mm | 9.245600 mm | |
| 10 mm | 12.522200 mm | |
| 15 mm | 15.798800 mm | |
| 20 mm | 20.929600 mm | |
| 25 mm | 26.644600 mm | |
| 32 mm | 35.052000 mm | |
| 40 mm | 40.894000 mm | |
| | Add New Size | |
| | | |

Figure 39 Pipe Diameter

- 2. If required, change the pipe material by tapping the currently selected material above the list of pipe diameters.
- 3. Tap the required **Diameter** in the **Pipe Diameter** database list.





7.5 Adding a Pipe Diameter

To add a new pipe diameter:

- 1. Tap the **Diam.** button on the calculation panel to open the **Pipe Diameter** screen.
- 2. Tap the **Add New Size** button.

| | 0.0.9 | | | |
|------|--------------|--------------|---------------|------------------------------|
| | | | २ 1009 | % m |
| | Add New Size | | Ur | nits |
| 6 mm | | • | mm | • |
| ? | | \otimes | mm | • |
| | | | | |
| | | Add New Size | Add New Size | Add New Size 6 mm ▼ mm |

Figure 40 Add Pipe Diameter

- 3. Specify the Nominal Size and Internal Diameter values.
- 4. Tap the **Save Size** button. Note: Pipe Flow Gas Pressure Drop will verify that the Nominal Size value and Internal Diameter value are equivalent, and if not, will prevent the new pipe diameter from being saved.





8 Fittings & Valves

Up to five different fitting types can be added to a pipe. Multiple fittings of each type can be specified, and each fitting type can be selected to be at the start or end of the pipe.

Fittings can be selected from the Pipe Flow Gas Pressure Drop Fitting database, or user fittings can be created using an appropriate K value.

8.1 Adding a Fitting to the Pipe

To add fittings to a pipe:

| 9:41 AM Tue Oct 30 | | Ŷ | 100% 🔳 |
|---------------------------|----------|-----------|--------|
| | Fittings | | Done |
| Total Fittings=4 Clear | | Total K=9 | .6800 |
| Pipe Entry Sharp | | E | ntry 🔻 |
| ▶ 25 mm 1" | | K= 0.5000 | x1 ▼ |
| Globe Valve | | E | ntry 🔻 |
| 25 mm 1" | | K= 7.8000 | x1 💌 |
| r Standard Bend | | | Exit 🔻 |
| 25 mm 1" | | K= 0.6900 | x2 🕶 |
| Add Fitting to Pipe | | | |
| | | | |

Figure 41 Fittings & Valves

- 1. Tap the **Fittings** button on the calculation panel to open the **Fittings** screen.
- 2. The fittings on the pipe will be shown.
- 3. Tap the Add Fitting to Pipe button to display the Fitting Database.





| 9:41 AM Tue Oct 30 | 0 0 0 | | 중 100% 🔳 |
|--------------------------------|--------------------|---------|----------|
| Cancel | Fitting Database | | |
| Pipe Size | | 25 mm 🔻 | 1" 🔻 |
| Pipe Bend K=0.2800 | | | |
| Elbow 45 deg. K=0.3700 | | | |
| Return Bend K=1.1500 | | | |
| Mitre Bend 45 deg. K=0.3500 | | | |
| Mitre Bend 90 deg. K=1.3800 | | | |
| Gate Valve K=0.1800 | | | |
| Globe Valve K=7.8000 | | | |
| Globe Valve Angled K=3.4500 | | | |
| | Create New Fitting | | |
| | | | |

Figure 42 Fitting Database

A list of available fittings will be shown for the current pipe size.

- 4. If required, change the nominal size by selecting from the metric or imperial drop-down list, to display the available fittings and their associated K value for a different size.
- 5. If the fitting is not in the **Fitting Database** list, tap the **Create Fitting** button to add the new fitting to the list. For more information about adding a fitting to the database, see: <u>Adding a Fitting to the Database</u>.
- 6. Tap on a fitting from the list to add it to the fittings on the pipe.





- 7. The selected fitting is displayed in **Fittings** screen.
- 8. Select the position of the fitting on the pipe to be either Entry or Exit and select the quantity of each fitting from the Qty drop down list.
- 9. To add additional fittings to the pipe, repeat Steps 3 9.
- 10. Tap **Done** to add the chosen fittings to the pipe, and to close the **Fittings** screen.

8.2 Removing a Fitting from the Pipe

To remove fittings from a pipe:

- 1. Tap the **Fittings** button on the calculation panel to open the **Fittings** screen.
- 2. Swipe right to left on the fitting to be removed and tap **Remove**, or set the quantity for the fitting to be removed to zero.

| :41 AM Tue Oct 30 | | 100% | 9:41 AM Twe Oct 39 | | |
|---------------------------|----------|---------------------------|---------------------------|----------|---|
| | Fittings | Done | | Fittings | |
| tal Fittings=4 ar | | Total K=9.6800 | Total Fittings=4 Clear | | 1 |
| Pipe Entry Sharp | | Entry - K= 0.5000 x1 - | Pipe Entry Sharp | Cancel | |
| Globe Valve | | K= 7.8000 | Globe Valve | 0 | |
| Standard Bend 25 mm 1" | | Exit ▼ K= 0.6900 x2 ▼ | Standard Bend 25 mm 1" | 1 | |
| + Add Fitting to Pipe | | | Add Fitting to Pipe | | |

Figure 43 Remove Fitting from the Pipe

3. Tap **Done** to update the pipe with the chosen fittings, and to close the **Fittings** screen.





8.3 Adding a Fitting to the Database

To add a fitting to the database:

- 1. Tap the **Fittings** button on the calculation panel to open the **Fittings** screen.
- 2. Tap the Create New Fitting button to open the Create New Fitting screen.

| 9:41 AM Tue Oct 30 | | | | रू 100% 🔳 |
|--------------------|-------|---|--------------------|------------------|
| Cancel | | | Create New Fitting | Save |
| Symbol | ? | | | > |
| Size | 25 mm | ▼ | 1" 🔻 | |
| Description | ? | | | 8 |
| K Value | ? | | | 0 |
| | | | | |

Figure 44 Create New Fitting

3. To change the symbol representing the fitting, tap the **Change** button to open the **Choose Symbol** screen.



Figure 45 Choose Fitting Symbol

4. Select the symbol you want to represent the fitting.





- 1. Tap **Use Chosen Symbol** to add the symbol to the **Symbol** field and close the **Choose Symbol** screen.
- 2. Select the fitting's metric size from the **Metric** list or select the fitting's imperial size from the **Imperial** list.
- 3. You only need to select the metric or imperial fitting size. The Pipe Flow Gas Pressure Drop software automatically populates the other size for you. For example, if you select 32mm from the **Metric** list, the imperial equivalent, 1-1/4", automatically appears in the **Imperial** field.
- 4. Enter a description of the fitting in the **Description** field.
- 5. Enter the K value for the fitting in the K Value field.
- 6. Tap the **Save Fitting** to add the fitting to the **Fitting Database** list.
- Scroll down to reveal additional symbols.



9 Calculations and Results

Once you have entered the required input data to a <u>Calculation Panel</u>, you can calculate the results for by tapping the **Calculate** button. If the input data is valid, the <u>Results Panel</u> slides up and over the Calculation Panel to concisely display the calculated data.

The values in the results panel can be scrolled up and down as needed, and where applicable, a result value can be expanded to reveal additional information related to that attribute. For more information about expanding attributes, see: <u>Expandable</u> <u>Sections</u>.

9.1 Automatic Checks and Updates

Before a calculation is solved, the software performs some automatic checking of the input data and allows users to accept various recommended updates to the make the calculation data consistent.

9.1.1 Fitting Sizes



Figure 46 Fitting Sizes

Fitting sizes will be checked and matched to the nominal pipe size.

If the nominal pipe size does not match some of the fitting sizes associated with the pipe, then the option to update the fittings sizes should normally be accepted. This will update the fitting sizes and the fitting 'K' values so that the correct data for the given pipe size is used, such that the pressure losses will be appropriately calculated.



Pipe Flow Gas Flow Rate cannot automatically update fitting sizes for user defined fittings.

9.2 Configuring the System Results

Once a calculation has been solved, the calculated results are displayed in the <u>Results Panel</u>. The options selected in the <u>Results Decimals</u> and <u>Units</u> sections of Settings determine how the results values are displayed.





9.3 Creating a Report of the Results

When a calculation has been solved and the **Results Panel** displayed, an Excel or PDF report can be created.

To create an Excel Report, tap the **Excel** button. The report will be generated using the defined <u>Reports</u> settings and the Pipe Flow Gas Flow Rate software will attempt to open it using **Microsoft Excel** (or compatible software) that is installed on your computer.

To create a PDF Report, tap the **PDF** button. The report will be generated using the defined <u>Reports</u> settings and Pipe Flow Gas Flow Rate will attempt to open it using **Adobe Acrobat** (or compatible software) that is installed on your computer.

The options selected in the <u>Results Decimals</u>, <u>Units</u> and <u>Reports</u> sections of Settings determine how the results values are displayed.





9.4 PDF Report Example

| Gas Flow Rate | | | |
|--------------------------------|--------------------|----------------|---|
| Inputs | | | |
| | | | |
| Method of Calculation | General Fund | | |
| Model of Compressibility Z= | Ideal Gas Law 1 | | |
| z= Material | Steel (ANSI) | | |
| Schedule | Sch. 40 | | |
| Internal Roughness | 0.045999 | mm | |
| Nominal Size | 25 | mm | |
| Internal Diameter | 26.64 | mm | |
| Length | 10.00 | m | |
| Elevation Change Fluid | 0.00 Air | m | |
| Temperature | 20.0 | °C | |
| Compressed@ | 0.000000 | bar.g | |
| Density | 1.204000 | kg/m³ | |
| Viscosity | 0.018000 | Centipoise | |
| Atmosphere | 1.013250 | bar a | |
| Pressure Loss | 0.500000 | bar | |
| Results | | | |
| Flow Type | Turbulent | | |
| Reynolds Number | 149118 | | |
| Friction Factor | 0.023800 | | |
| Entry Velocity | 83.67 | m/sec | |
| Exit Velocity | 165.18 | m/sec | |
| Entry Pressure | 0.000000 | bar.g | |
| Exit Pressure | -0.500000 | bar.g | |
| Entry Density Exit Density | 1.204000 0.609872 | kg/m³ kg/m³ | |
| Friction Loss | 0.500000 | bar | |
| Fittings Loss | 0.000000 | bar | |
| Elevation Loss | 0.000000 | bar | |
| Entry Compressed | 0.0467 | m³/sec | _ |
| Exit Compressed | 0.0921 | m³/sec | |
| | 0.0562 | kg/sec | |
| Mass Flow | 0.0002 | | |

Figure 47 PDF Report – Tabulated Units





| Inputs Method of Calculation | |
|-----------------------------------|---|
| | General Fundamental |
| Model of Compressibility | Ideal Gas Law |
| Z= | 1 |
| Material | Steel (ANSI) |
| Schedule | Sch. 40 |
| Internal Roughness | 0.045999 mm |
| Nominal Size | 25 mm |
| Internal Diameter | 26.64 mm |
| Length | 10.00 m |
| Elevation Change | 0.00 m |
| Fluid | Air |
| Temperature | 20°C |
| Compressed@ | 0.000000 bar g |
| Density Viscosity | 1.204000 kg/m ³ 0.018000 Centipolse |
| Atmosphere | 1.013250 bar a |
| Pressure Loss | 0.500000 bar |
| Results | 121.1 |
| Flow Type | Turbulent |
| Reynolds Number | 149118 |
| Friction Factor Entry Velocity | 0.023800 83.67 m/sec |
| Exit Velocity | 165.18 m/sec |
| Entry Pressure | 0.000000 bar g |
| Exit Pressure | -0.500000 bar g |
| Entry Density | 1.204000 kg/m ³ |
| Exit Density | 0.609872 kg/m ³ |
| Friction Loss | 0.500000 bar |
| Fittings Loss | 0.000000 bar |
| Elevation Loss | 0.000000 bar |
| Entry Compressed | 0.0467 m³/sec |
| Exit Compressed | 0.0921 m³/sec |
| Exit Compressed | |
| Mass Flow | 0.0562 kg/sec |
| ntry Compressed | 0.0467 m³/sec |
| Exit Compressed | |
| | a area links |
| | 0.0562 kg/sec |
| | 0.0562 kg/sec 165.0850 SCMH |

Figure 48 PDF Report – Non Tabulated Units





10 Working with Compressible Fluids

The Pipe Flow Gas Pressure Drop software contains a Compressible Isothermal Flow Calculation Engine.

In a gas system, as pressure loss occurs along a pipe, the gas density will decrease, and the volume of the gas will expand. As the volume of gas increases, the velocity of the gas in the pipe will increase. Although the volume of gas and velocity in the pipe changes, the mass flow (weight of flow) in the pipe will remain constant.

Gas flow rates are therefore often referred to in terms of mass flow (weight of flow) or standard volume (which is the volume of gas at standard conditions, normally atmospheric pressure and some common temperature reference, since this standard volume also defines a constant mass flow).

Pipe Flow Gas Pressure Drop provides a choice of standard volume units for gas flow rate which include:

- SCCM (Standard Cubic Centimetres per Minute),
- SLM (Standard Litres per Minute),
- SCMH (Standard Cubic Meters per Hour)
- MMSCMH (Million Standard Cubic Meters per Hour)
- MMSCMD (Million Standard Cubic Meters per Day)
- SCFM (Standard Cubic Feet per Minute)
- SCFH (Standard Cubic Feet per Hour)
- SCFD (Standard Cubic Feet per Day)
- MMSCFH (Million Standard Cubic Feet per Hour)
- MMSCFD (Million Standard Cubic Feet per Day)

Each of the standard volume units for gas flow relate to the gas at a standard condition, however there are several slightly different standard reference conditions that are used worldwide depending on country and location. Pipe Flow Gas Pressure Drop provides a choice of standard reference conditions to be used when referring to the standard volume flow rate of gas and these include:

- 0°C, 100.000 kPa.a
- 0°C, 101.325 kPa.a
- 15°C, 101.325 kPa.a
- 20°C, 101.325 kPa.a
- 25°C, 101.225 kPa.a
- 60°F, 14.696 psi.a
- 68°F, 14.696 psi.a



Mass flow can also be used to refer to an amount of gas flow and the units for mass flow include:

- kg/sec
- kg/min
- kg/hour
- lb/sec
- lb/min
- lb/hour

10.1 Defining Gas Data

The calculations incorporate use of the Ideal Gas Law and if required a custom Compressibility Factor or use of the CNGA Compressibility Factor (that is calculated based on the pressures at the start and end of the pipe).

The Compressible Flow Calculation Engine will automatically take account of pressure changes within the pipe and will automatically adjust the density properties of the gas as appropriate when performing the gas flow rate, pressure loss, diameter size, and pipe length calculations. The equations used in the calculations currently assume isothermal flow where there is no change in temperature.

The Pipe Flow Gas Pressure Drop software will automatically account for changes in pressure and gas density within the pipe, however the original fluid properties must be defined for the operating temperature within the pipe (although the density may have been specified for a different pressure condition).

Normally the gas properties should be defined for the atmospheric pressure condition (0 bar.g or 0 psi.g) and the software will then automatically calculate the gas density at the start pressure condition prior to performing the appropriate calculation.

If the start pressure is a high pressure, and the real gas density at this condition varies from the ideal gas law prediction, then a compressibility factor other than 1.0 can be specified. This will be applied when calculating the gas density at the start pressure condition prior to performing the appropriate calculation.





10.1.1 Gas Calculator Data

The gas calculator helper within the Fluid Database can calculate and display the compressibility factor of certain gases at different temperature and pressure conditions, and it will show the real density of the gas at the specified condition.

The user should choose to either:

 Define the gas properties at a condition on the ideal gas law line (normally say 0 bar.g) and then specify on the Options screen an appropriate compressibility factor for the pressure condition at the start of pipe.

OR

2. Define the gas properties at the start pressure condition using the real gas density at this pressure (if it differs from the predicted ideal gas law density at this condition) and then specify the compressibility 'Z=1.0'.

This ensures that the calculation proceeds to use the correct real gas density at the start pressure condition.

i.e.

a) If the gas properties are specified on the ideal gas law line then the predicted gas density at the start pressure condition will then be adjusted according to the compressibility factor that has been specified, in order to end up with the real gas density at the start condition.

OR

b) If the gas properties are defined at a high-pressure condition, specifying the real gas density, then a compressibility factor of 'Z=1.0' should be used. The calculated density at the start pressure condition will then be derived from the real gas density (at the high-pressure condition) by applying the ideal gas law equation. This will normally give a good result in terms of predicting the real gas density at the start of the pipe, provided that the defined high-pressure condition and the start pressure are not too different.

This means that the gas properties should generally be specified on the ideal gas law line and a compressibility factor can be specified as appropriate, or if the real gas density is specified for the gas at a high-pressure condition at the start of the pipe then the compressibility factor should be set to 1.0.





10.2 Using Compressible Flow Equations

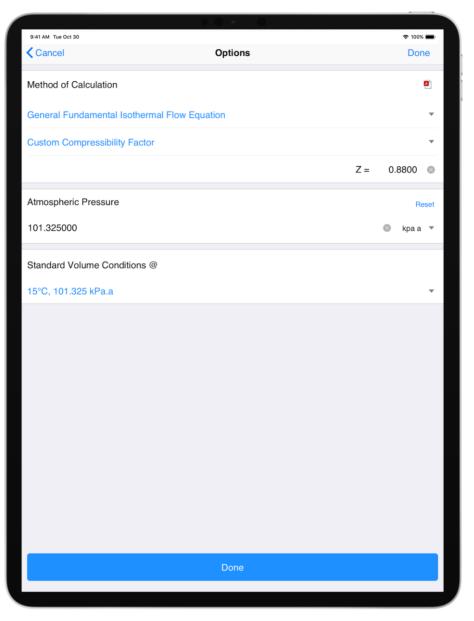


Figure 49 Compressible Flow Equations

There are a number of different equations that can be used to calculate flow rate and pressure loss in a compressible gas system and the type of design and user preference often determines which equation is used to calculate the results.

The Pipe Flow Gas Pressure Drop software allows for the selection of a specific compressible isothermal flow equation from a list that includes:

- General Fundamental Isothermal Flow Equation
- Complete Isothermal Flow Equation
- AGA Isothermal Flow Equation
- Weymouth Isothermal Flow Equation



- Panhandle A Isothermal Flow Equation
- Panhandle B Isothermal Flow Equation
- IGT Isothermal Flow Equation

The General Fundamental Isothermal Flow Equation (sometimes known as just the General Flow equation or the Fundamental Flow equation) provides perhaps the most universal method for calculating isothermal flow rates, however it relies on the inclusion of an accurate friction factor. The Pipe Flow Gas Pressure Drop software provides such a friction factor by calculating this using the Colebrook-White equation.

The preferred method of calculation can be selected from by tapping the **Options**



11 Calculation Theory and Method of Solutions

11.1 Fluid Flow States

Fluids in motion are subjected to various resistance forces, which are due to friction. Friction may occur between the fluid and the pipe work, but friction also occurs within the fluid as sliding between adjacent layers of the fluid takes place.

The friction within the fluid is due to the fluid's viscosity. When fluids have a high viscosity, the speed of the flow tends to be low, and resistance to flow becomes almost totally dependent on the viscosity of the fluid. The condition is known as 'Laminar flow'.

Fluids which have a low viscosity are usually moving at higher velocities. The flow characteristics change, small eddy currents occur within the flow stream, and the friction between the pipe work and the fluid becomes a factor to be considered. This type of flow is known as 'Turbulent flow'.

11.2 Fluid Viscosity

A fluid viscosity can be described by its Dynamic viscosity (sometimes called Absolute viscosity), or it's Kinematic viscosity. These two expressions of viscosity are not the same but are linked via the fluid density.

Kinematic viscosity = Dynamic viscosity / fluid density

Dynamic Viscosity Water @ 20°C has a viscosity of 1.00 x 10 $^{-3}$ Pa • s or 1.00 Centipoise Water @ 70°F has a viscosity of 2.04 x 10 $^{-5}$ lbf •s/ft²

Kinematic Viscosity

Water @ 20°C has a viscosity of 1.004 x 10 $^{\text{-6}}$ m² /s or 1.004000 Centistokes Water @ 70°F has a viscosity of 10.5900 x 10 $^{\text{-6}}$ ft² /s

Pipe Flow Gas Pressure Drop has a database of viscosities and densities for common fluids.

11.3 Reynolds Numbers

Reynolds numbers (Re) describe the relationship between a fluid's velocity, the internal pipe diameter and the fluid's Kinematic viscosity.

Reynolds number = Fluid velocity x Internal pipe diameter / Kinematic viscosity





Note: Kinematic viscosity (not Dynamic viscosity) must be used to calculate Reynolds numbers. It is generally accepted that the 'changeover' point between laminar flow and turbulent flow, in a circular pipe, occurs when the Reynolds number (Re) is approximately 2100.

i.e. Laminar flow occurs when the Re is less than 2100. Turbulent flow occurs when the Re is greater than 4000. Between the Laminar and Turbulent flow conditions the flow may be neither wholly laminar nor wholly turbulent. In this transition region there is no exact equation to calculate the friction factor and therefore only an approximate friction factor can be used by way of appropriate interpolation.

11.4 Friction Factors

Many formulas have been developed to model the flow of liquids. The Hazen-Williams formula has been a popular method of estimating the head loss in piping systems for (particularly prior to the availability of today's modern computers), however, this empirical formula will only give reasonable accuracy if the fluid is water at 60°F or similar and it cannot be used with gases.

The Colebrook-White formula may be used with confidence to calculate an accurate friction factor applicable to the turbulent flow of fluids. The Colebrook-White formula is applicable over a whole range of fluid densities and viscosities, provided that the fluid flow is turbulent i.e. it work with all fluids and not only water.

The Colebrook-White friction factor is used in the Darcy-Weisbach equation when calculating friction loss for non-compressible flow (liquids). The Colebrook-White friction factor is also used with some compressible gas flow equations such as the General Fundamental Flow equation.

11.5 Colebrook-White Formula

The Colebrook-White formula:

 $1/sqrt(f) = 1.14 - 2 \log_{10} [e/D + 9.35/(Re x sqrt(f))]$

f = friction factor

e = internal roughness of pipe

D = internal diameter of pipe

Re = Reynolds number

Friction factors for turbulent flow calculated by Pipe Flow Gas Pressure Drop are based on the Colebrook-White formula.





The friction factor for Laminar flow is calculated from f = 64/Re

11.6 Friction Losses (Resistance to Flow)

Friction losses for incompressible flow (liquids) can be accurately calculated using the Darcy-Weisbach equation, and within specific criteria it can also be used for calculations with gases, however for has calculations within Pipe Flow application the friction losses are calculated using specific compressible flow equations as defined in the separate PDF document named 'Compressible Flow Equations'. This PDF is available from the 'Results Verification' menu inside the software.

11.7 Darcy-Weisbach Formula

For non-compressible fluids (liquids), fluid head resistance can be calculated by using the Darcy-Weisbach formula.

h fluid = $f(L/D) \times (v^2/2g)$

f = friction factorL = length of pipe workD = inner diameter of pipe workv = velocity of fluidg = acceleration due to gravity

This formula can be used for compressible (gas) calculations provided that the gas density at the start of the pipe is used to determine the fluid velocity, and provided that the pressure drop in the pipe is less than ten percent of the absolute pressure at the start condition.

For compressible (gas) calculations where the pressure drop is more than ten percent, but less than forty percent of the absolute pressure at the start of the pipe, the equation gives reasonable results provided that the gas density at the average pressure condition in the pipe is used to calculate the average velocity of the gas.

The Pipe Flow Gas Pressure Drop software however, does not allow use of the Darcy-Weisbach equation for compressible gas calculations since it uses the more accurate specialist compressible gas flow equations, which provide more accurate results, and which are not limited to working with pressure drops of up to a certain percentage of the initial start pressure.



11.8 Fitting Losses

The fluid head resistance through various pipe work fittings can be calculated if the 'K' factor of the fitting is known. Many manufacturers of pipe work fittings and valves publish 'K' factors for their products.

11.8.1 'K' Factor Fitting Head Loss Calculation for Liquids

For non-compressible (liquid) systems, fluid head loss through fittings and valves can be calculated from the following equation:

h fluid = $K' \times v^2 / 2g$

 $\label{eq:K} \begin{array}{l} \mathsf{'K'} = \mathsf{manufacturer's \ published \ 'K' \ factor \ for \ the \ fitting \\ \mathsf{v} = \mathsf{velocity \ of \ fluid} \\ \mathsf{g} = \mathsf{acceleration \ due \ to \ gravity} \end{array}$

11.8.2 Equivalent Length Head Loss Calculation for Gases

For compressible gas flow calculations, the Pipe Flow Gas Pressure Drop software converts the 'K' factor of the fitting to an equivalent length of pipe, which will result in the same friction loss. This is done automatically during the calculation.

A 'K' factor can be converted to an equivalent length of pipe when the diameter of the pipe is known.

Equivalent length = (K factor * Diameter) / Friction factor

The Pipe Flow Gas Pressure Drop software allows fittings to be placed at both the start and the end of the pipe, and with compressible flow, when pressure loss occurs along the pipe, the gas will 'expand' (become less dense), hence it's velocity will increase, to maintain the same mass flow rate.

The 'K' factor method for calculating head loss across a fitting requires that the density of the fluid entering the fitting is known, since the result is a head loss that is relative to this density, and with a compressible gas flow calculation, where there are fittings at the start and end of the pipe, the density of the gas is different at these points. In addition, the starting pressure of a gas flow calculation affects the overall friction loss results (for the same flow rate) and therefore technically if there are fittings at the start of the pipe then the loss through these must be accounted for and the pressure immediately after the fittings would then need to be used as the start pressure for the friction loss calculation.

Using the equivalent length method for compressible gas flow calculations simplifies the problem. Once the overall loss through the pipe has been calculated (including the additional equivalent length for the fittings) then the amount of loss through the



fittings at the start and the end of the pipe can be apportioned appropriately to break out the results in to the fittings losses and the pipe friction loss.

11.8.3 Fittings Database

Pipe Flow Gas Pressure Drop has a database of valve and fittings 'K' factors and calculation helpers for:

- gradual enlargements
- gradual contractions
- sudden enlargements
- sudden contractions
- rounded entrances
- long pipe bends

In systems where pipe lengths are relatively long, the effect of the fitting losses for bends may be minor (in comparison to the long pipe friction losses) and in these cases, fitting losses are sometimes ignored during initial assessment of the system.

If a partially open valve is part of the design, the effect of the valve should always be considered as the valve loss may be large.

11.9 Compressible Gas Flow Equations

Friction loss for a compressible fluid, such as a gas, needs to account for the change in density, as the gas moves along the pipe and loss of pressure occurs. When using the compressible flow calculation engine Pipe Flow Gas Pressure Drop can be set to use one of the following compressible flow equations:

- General Fundamental Isothermal Flow Equation
- Complete Isothermal Flow Equation
- AGA Isothermal Flow Equation
- Weymouth Isothermal Flow Equation
- Panhandle A Isothermal Flow Equation
- Panhandle B Isothermal Flow Equation
- IGT Isothermal Flow Equation

The formula for each of the above equations is detailed in a separate PDF document named 'Compressible Flow Equations'. This PDF is available from the 'Results Verification' menu inside the Pipe Flow Gas Pressure Drop software.







12 Glossary

| Term | Description |
|----------------------------|--|
| Absolute Pressure | Pressure measured with respect to zero pressure. |
| Atmosphere | A standard atmospheric pressure of 1.01325 bar a or 14.696 psi a. |
| Centipoise | Absolute viscosity of a fluid expressed in Pa \cdot s x 10 ⁻³ |
| Centistokes | Kinematic viscosity of a fluid expressed in m ² /s x 10 ⁻⁶ |
| Colebrook-White equation | An equation used to calculate accurate friction factors from the internal diameter and internal roughness of a pipe and the Reynolds number for the flow conditions. |
| Darcy-Weisbach equation | An equation used to calculate the frictional head loss due to fluid flow from the friction factor, the length and diameter of the pipe, the velocity of the fluid and the gravitational constant. |
| Friction Factor | A factor to be used in the Darcy-Weisbach equation. Either calculated from the Colebrook-White equation or ready from the Moody diagram. |
| Entry Pressure | The pressure at the start of the pipe. |
| Exit Pressure | The pressure at the end of the pipe. |
| Fixed Pressure Loss | A static pressure loss which is independent of the flow rate. |
| K Value | Coefficient of frictional loss through a valve or pipe fitting. |
| Moody Diagram | A graphical representation of the relationship between Reynolds number, relative roughness and Friction factor. |
| Pressure Loss | The friction loss due to fluid flow expressed in a relative fluid head or a non-relative unit of pressure. |
| Reynolds Number | A dimensionless number derived from the fluid velocity, the internal diameter of the pipe and the Kinematic viscosity of the fluid. |

Viscosity

A measure of a fluid's resistance to flow.

